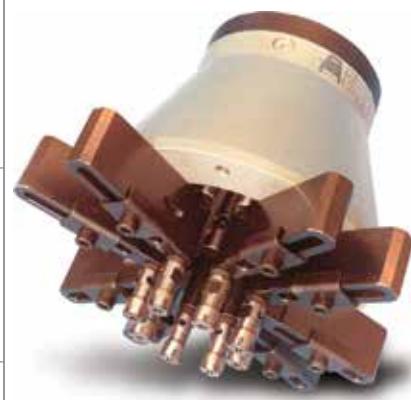




# T2

Codice testa  
Head codeCodice mandrino  
Spindle code

N° prese di moto  
Nr. spindle drives 08

Rapporto  
Ratio 1-1

Capacità di foratura  
Drilling capacity 4

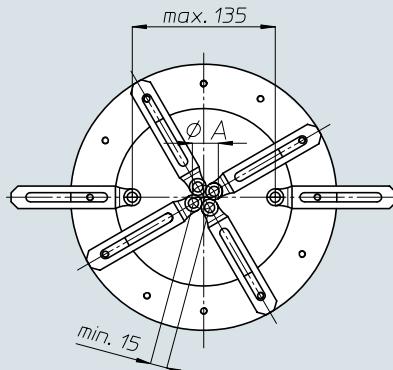
Maschiatura  
Tapping M4

Attacco utensile  
Type of spindle ER8

Peso gruppo testa  
Head weight Kg 3,25

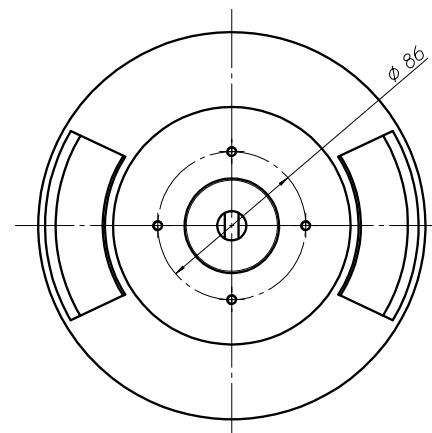
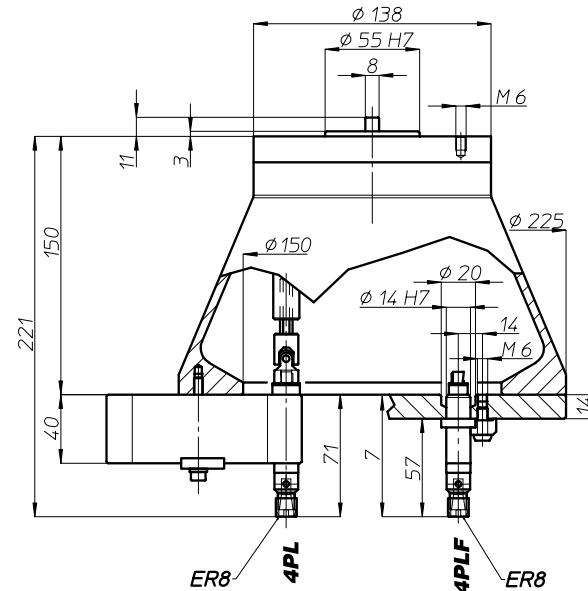
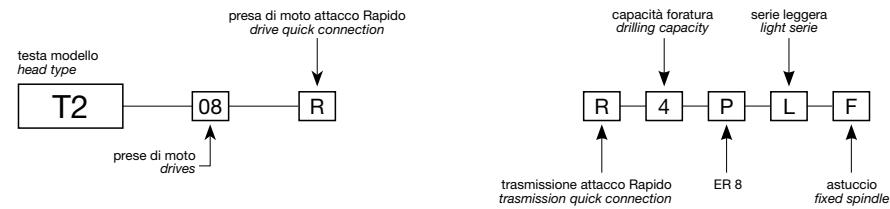
Peso gruppo mandrino  
Spindle-set weight Kg 0,3

## area di lavoro working area



ø A n° mandrini  
n° spindles

15	2
17,5	3
21,5	4
26	5
30	6
35	7
39,5	8

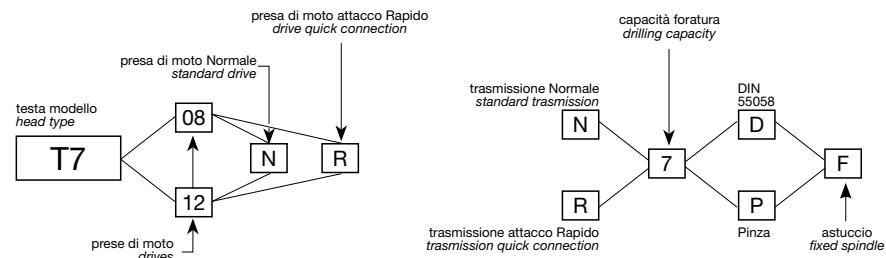






# T7

Codice testa Head code	Codice mandrino Spindle code
---------------------------	---------------------------------



BAH

TA.CP

TA

MO

HT

VH

TSI/TSX

MT-TC-TC3

Appendice tecnica  
Technical supplement

8-4

N° prese di moto  
Nr. spindle drives 08-12

Rapporto  
Ratio 1-1

Capacità di foratura  
Drilling capacity  
acciaio R=500 N/mm<sup>2</sup>  
ghisa: GG25 6 7

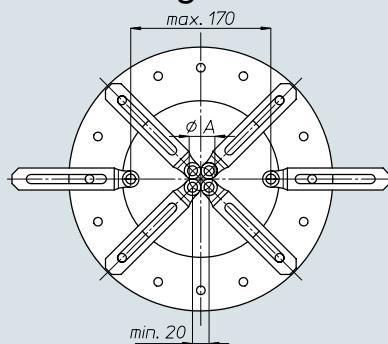
Maschiatura  
Tapping M5

Attacco utensile  
Type of spindle  
D  
P DIN 55058 Ø10  
ER11

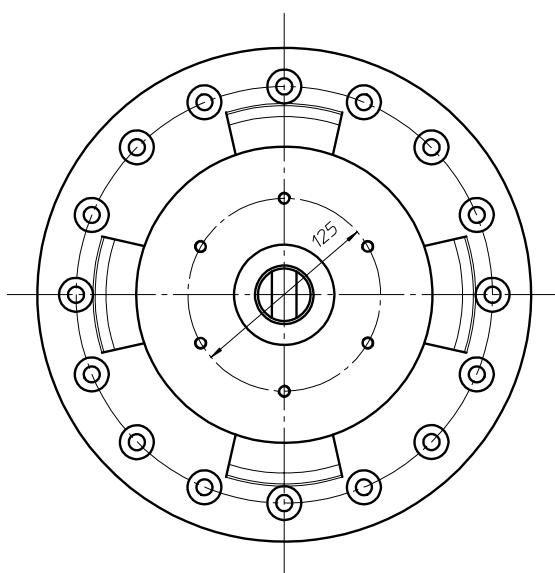
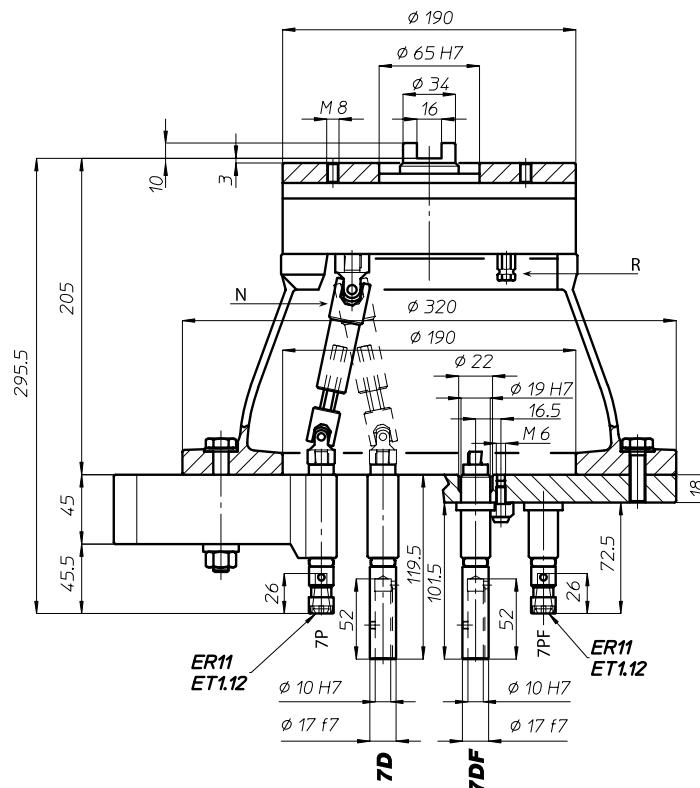
Peso gruppo testa  
Head weight Kg 10

Peso gruppo mandrino  
Spindle-set weight Kg 1,1

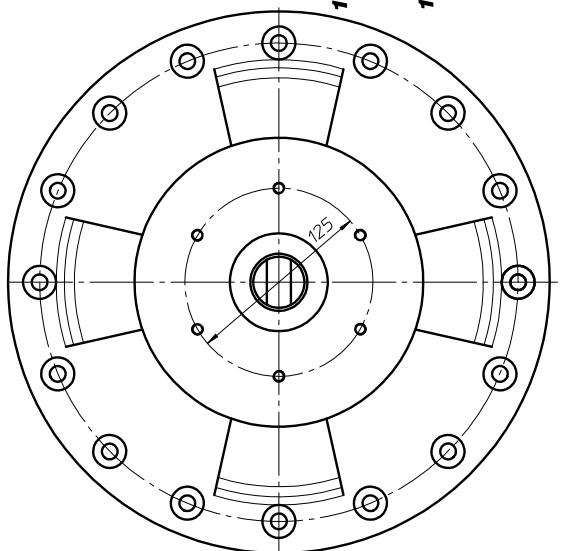
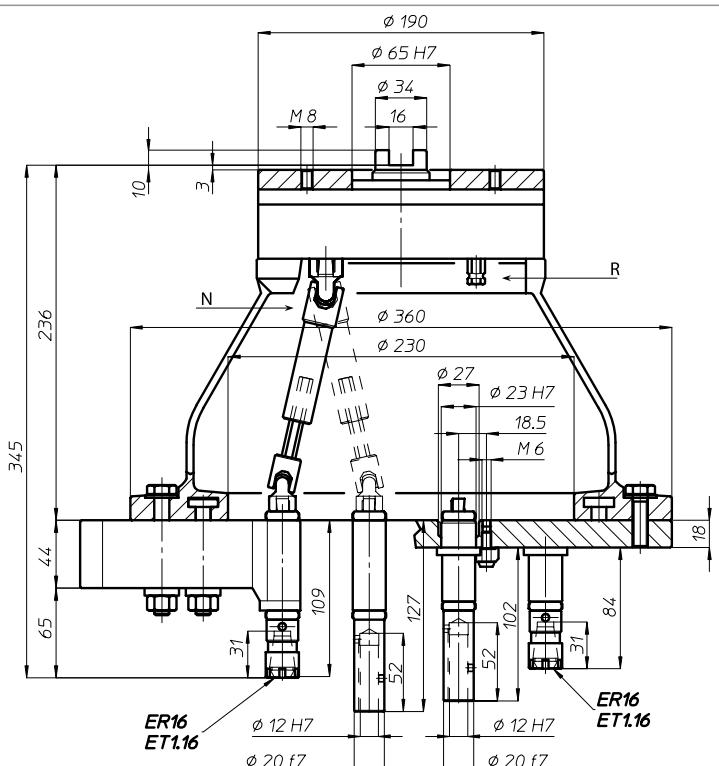
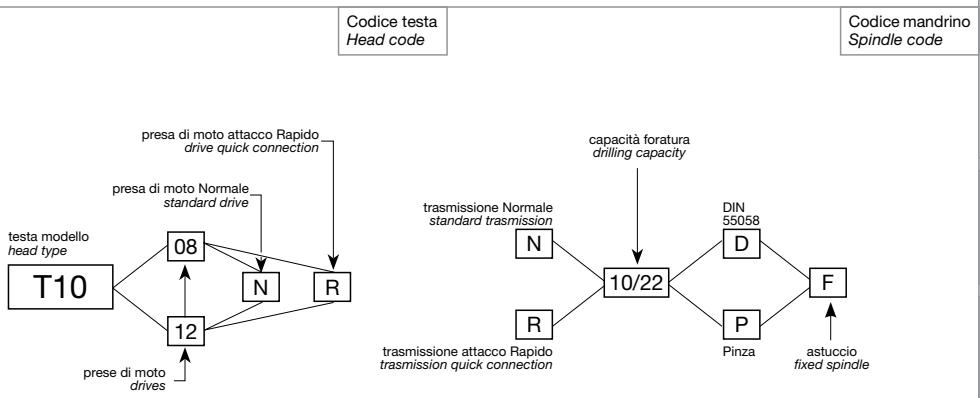
## area di lavoro working area



ø A	n° mandrini n° spindles
23,5	3
28,5	4
34,5	5
40,5	6
46,5	7
52,5	8
59	9
65,5	10
71,5	11
77,5	12

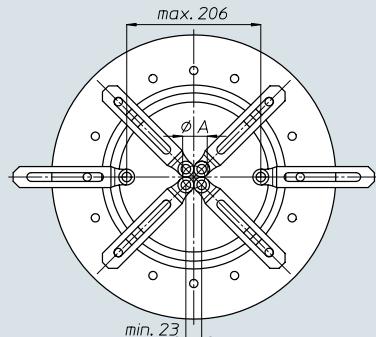


# T10



	N° prese di moto Nr. spindle drives	08-12
	Rapporto Ratio	1-1
	Capacità di foratura Drilling capacity acciaio R=500 N/mm <sup>2</sup> ghisa: GG25	8 10
	Maschiatura Tapping	M6
	Attacco utensile Type of spindle D P	DIN 55058 Ø12 ER16
	Peso gruppo testa Head weight	Kg 12
	Peso gruppo mandrino Spindle-set weight	Kg 1,5

## area di lavoro working area

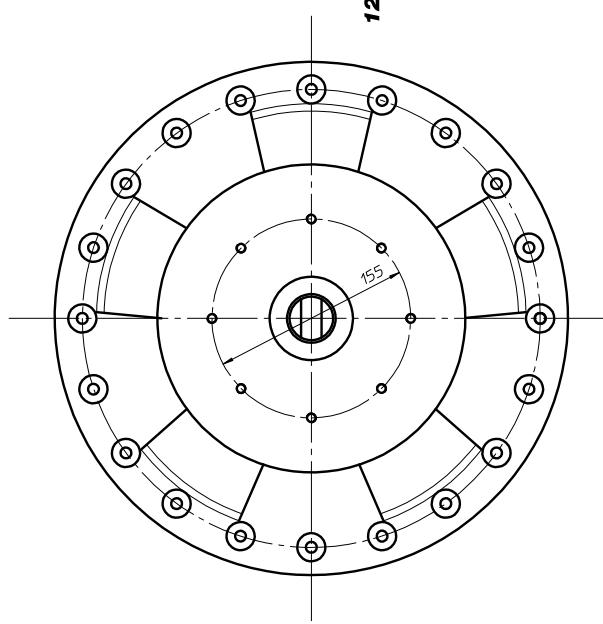
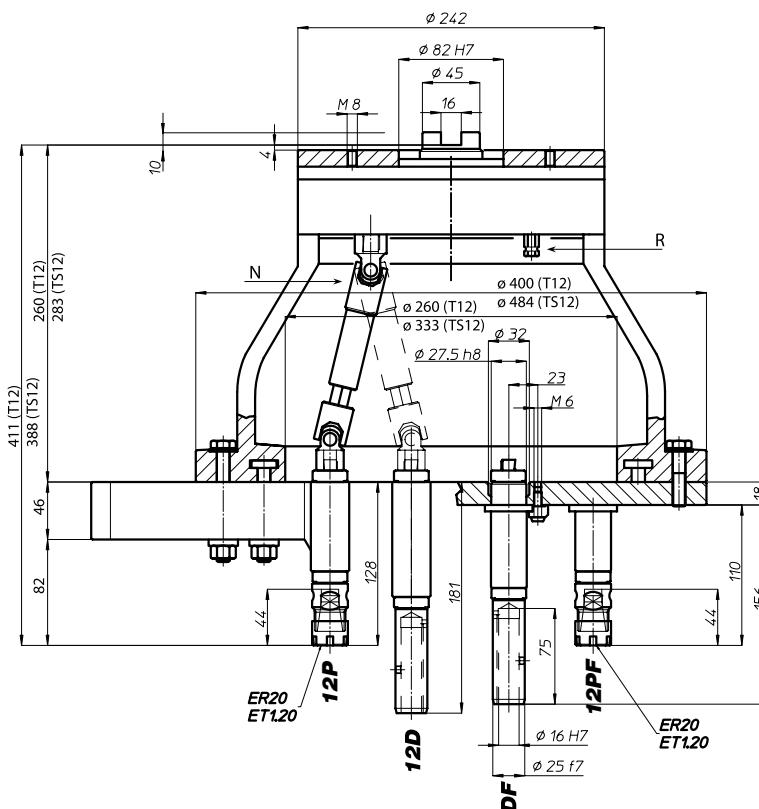
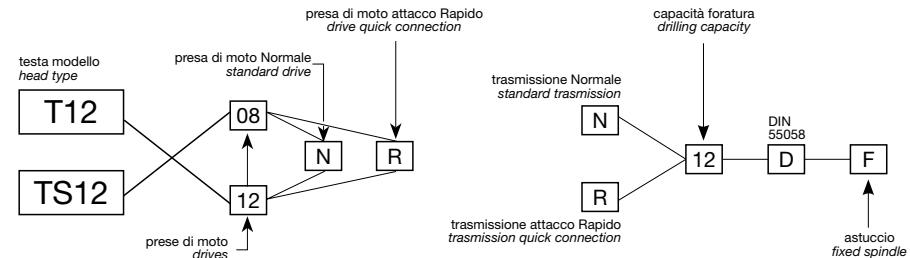


ø A	n° mandrini n° spindles
27	3
33	4
39,5	5
46,5	6
53,5	7
60,5	8
67,5	9
75	10
82	11
89,5	12

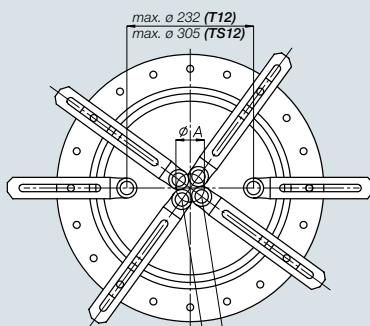
# T12-TS12



BAH	
TA.CP	
TA	
MO	
HT	
VH	
TSI/TSX	
<b>T</b>	
MT-TC-TC3	
Accessori Accessories	
Appendice tecnica Technical supplement	

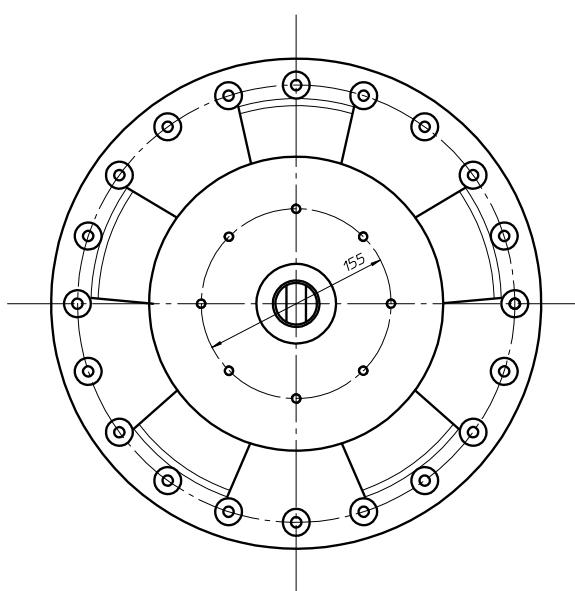
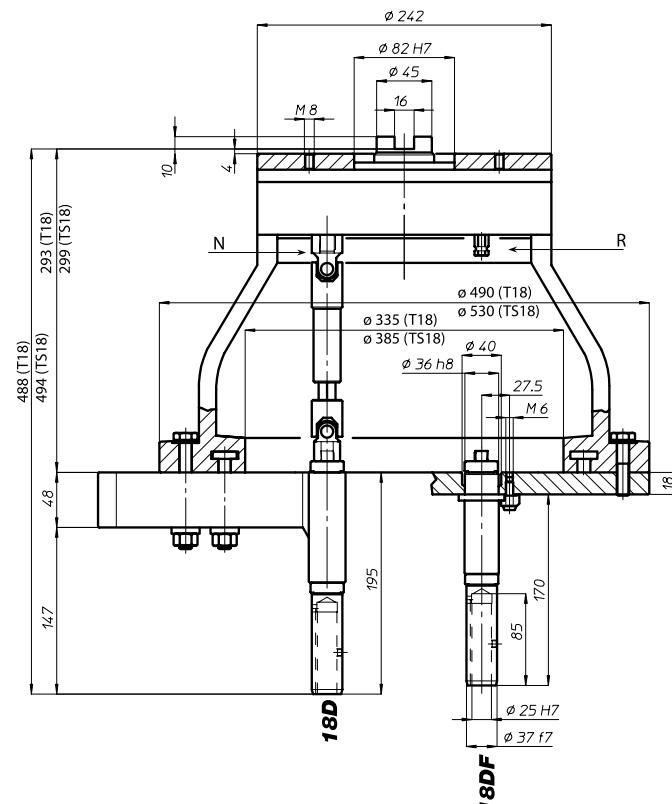
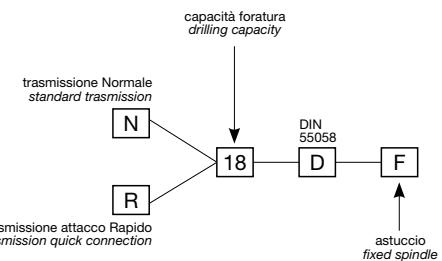
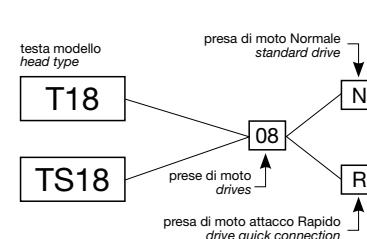
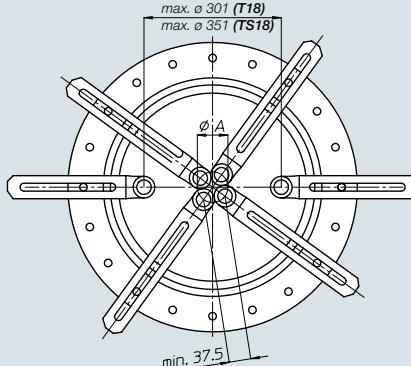
Codice testa  
Head codeCodice mandrino  
Spindle code

## area di lavoro working area



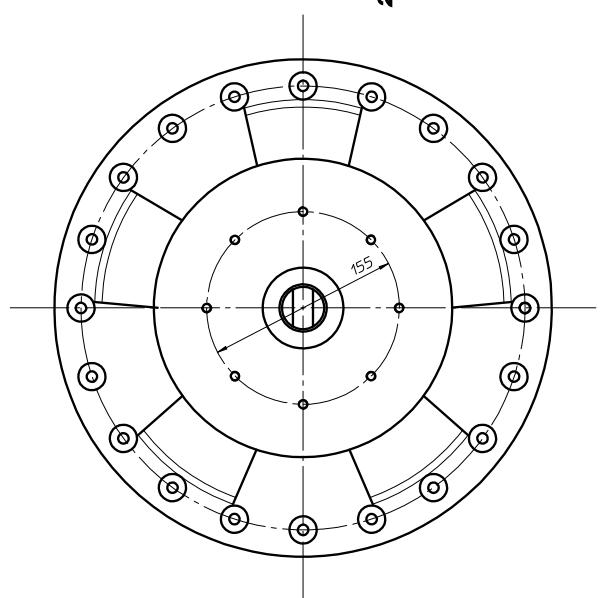
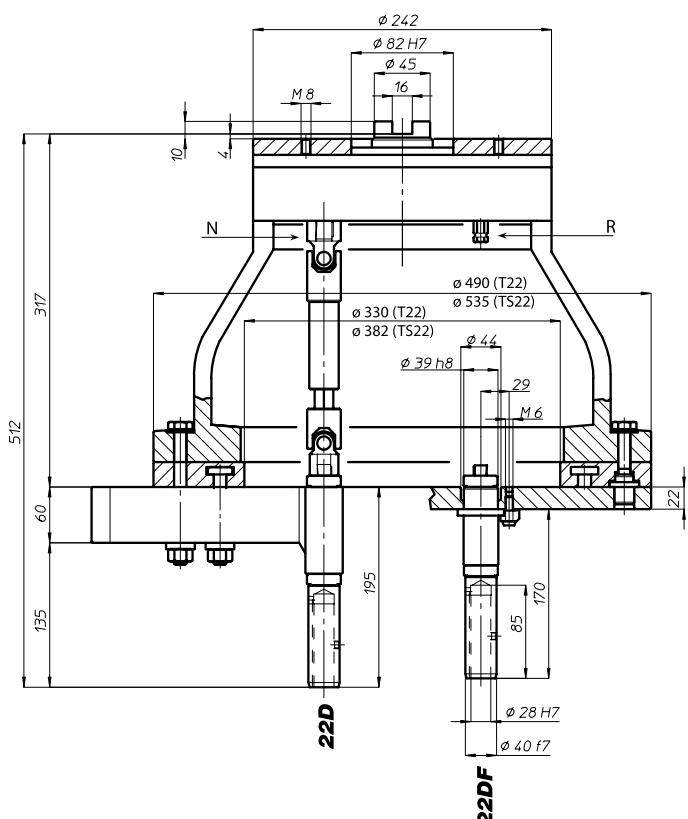
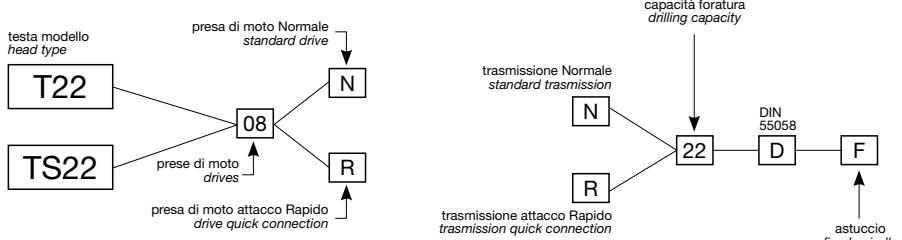
Ø A	n° mandrini n° spindles
33	3
40	4
48	5
56,5	6
65	7
74	8
82,5	9
91	10
100	11
108,5	12



Codice testa  
Head codeCodice mandrino  
Spindle codearea di lavoro  
working area

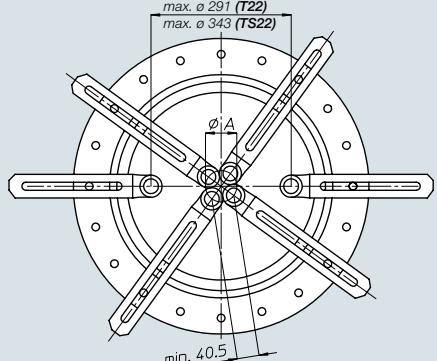
Ø A	n° mandrini n° spindles
44	3
53,5	4
64,5	5
75,5	6
87	7
98,5	8

# T22-TS22

Codice testa  
Head codeCodice mandrino  
Spindle code

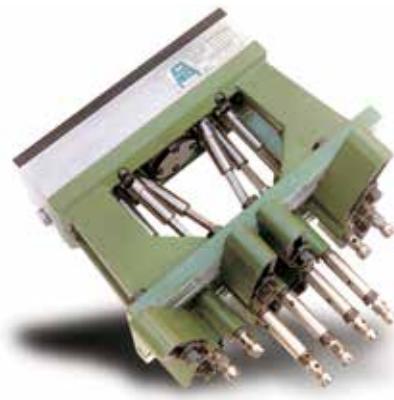
	N° prese di moto Nr. spindle drives	08
	Rapporto Ratio	1-1
	Capacità di foratura Drilling capacity acciaio R=500 N/mm <sup>2</sup> ghisa: GG25	20 22
	Maschiatura Tapping	M16
	Attacco utensile Type of spindle DIN 55058 Ø28	DIN 55058 Ø28
	Peso gruppo testa Head weight T22: Kg 38,5 TS22: Kg 41	Kg 38,5 Kg 41
	Peso gruppo mandrino Spindle-set weight	Kg 5,5

area di lavoro  
working area



ø A	n° mandrini n° spindles
47,5	3
58	4
69,5	5
81,5	6
94	7
106,5	8

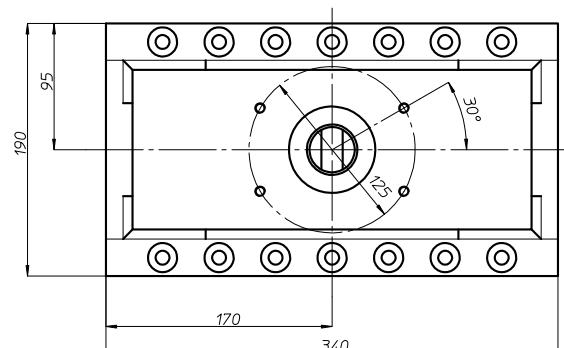
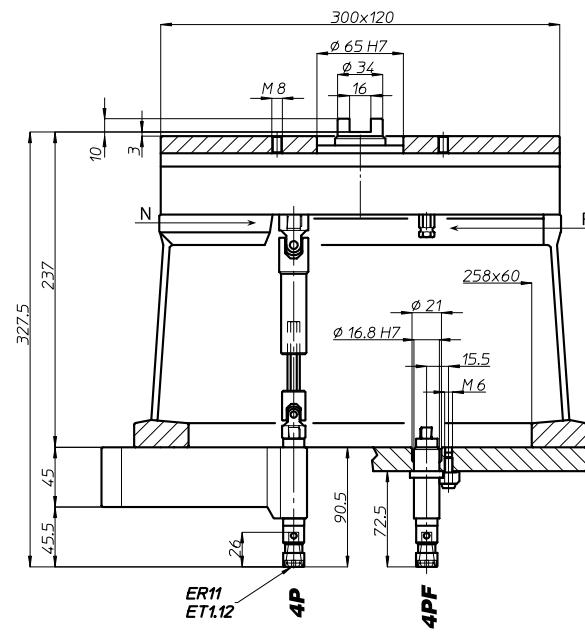
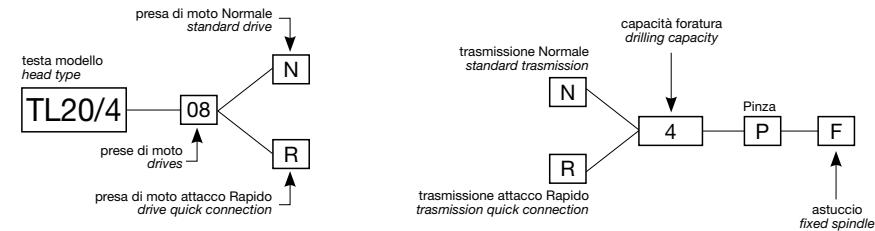
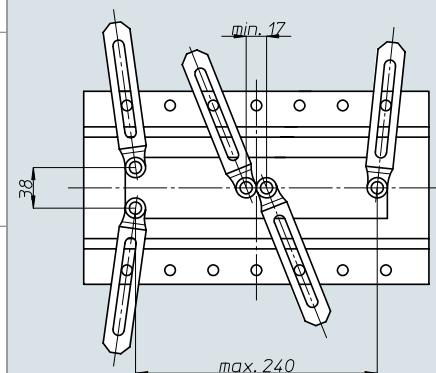
# TL20/4



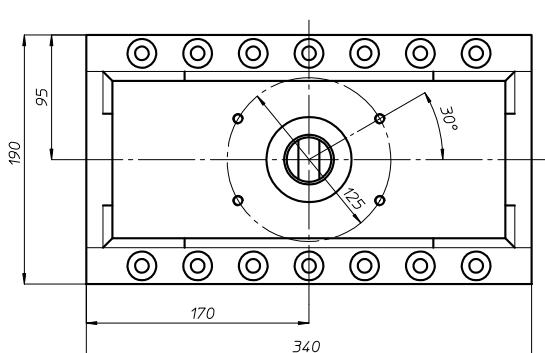
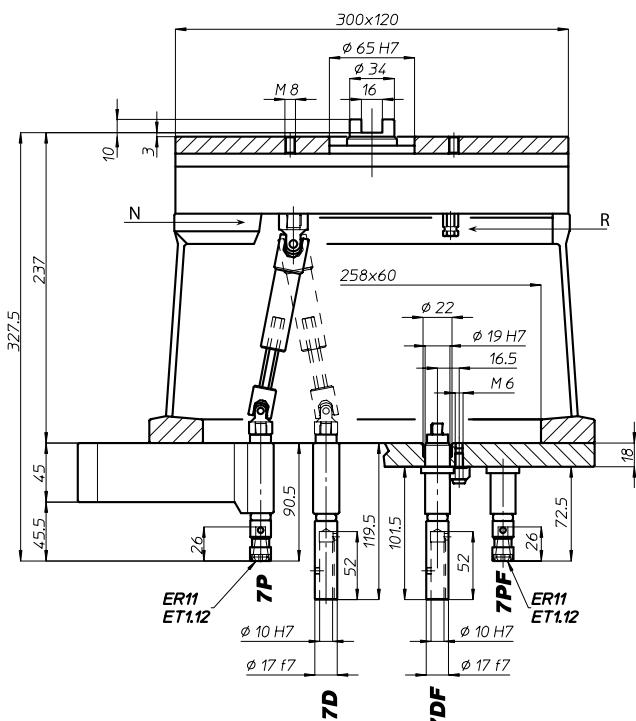
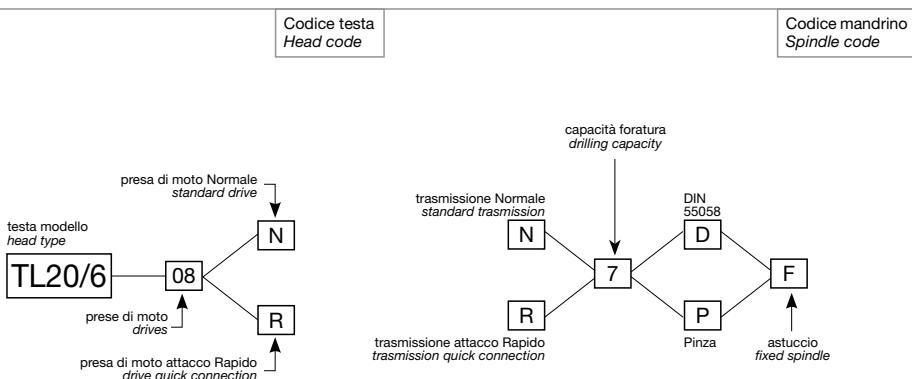
Codice testa Head code	Codice mandrino Spindle code
---------------------------	---------------------------------

	N° prese di moto Nr. spindle drives	08
	Rapporto Ratio	1-1
	Capacità di foratura Drilling capacity acciaio R=500 N/mm <sup>2</sup> ghisa: GG25	4 5
	Maschiatura Tapping	M4
	Attacco utensile Type of spindle P	ER11
	Peso gruppo testa Head weight	Kg 13,5
	Peso gruppo mandrino Spindle-set weight	Kg 1

area di lavoro  
working area

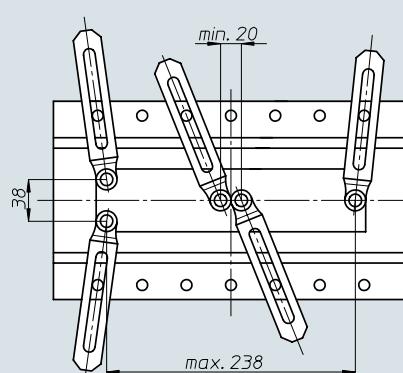


# TL20/6

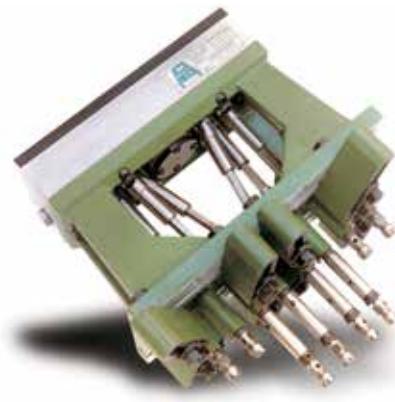


	N° prese di moto Nr. spindle drives	08
	Rapporto Ratio	1-1
	Capacità di foratura Drilling capacity acciaio R=500 N/mm <sup>2</sup> ghisa: GG25	6 7
	Maschiatura Tapping	M5
	Attacco utensile Type of spindle D P	DIN 55058 Ø10 ER11
	Peso gruppo testa Head weight	Kg 13,5
	Peso gruppo mandrino Spindle-set weight	Kg 1

area di lavoro  
working area



# TL20/8



BAH

TA.CP

TA

MO

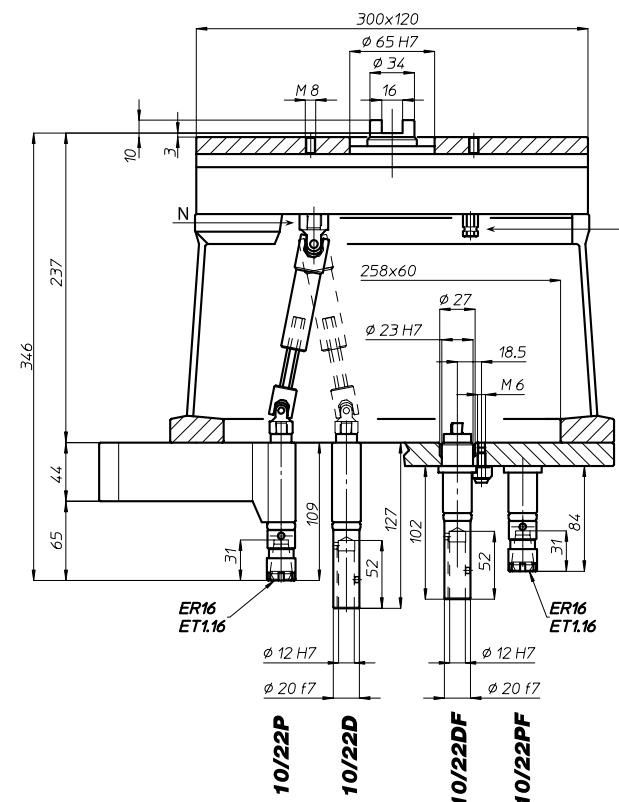
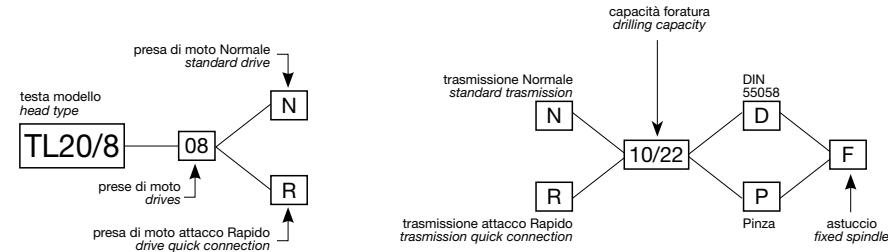
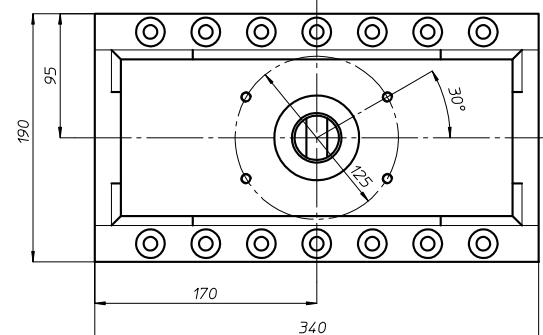
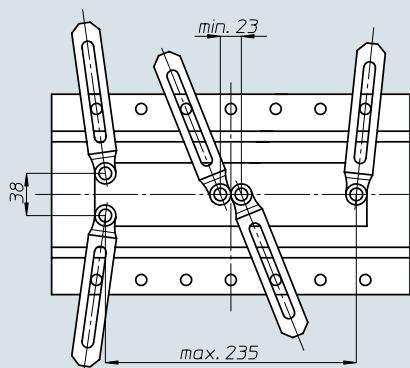
HT

VH

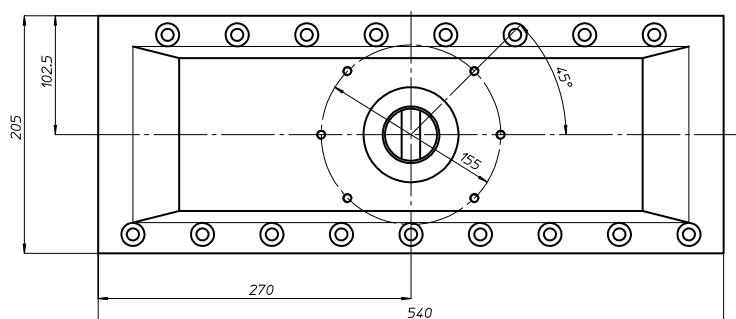
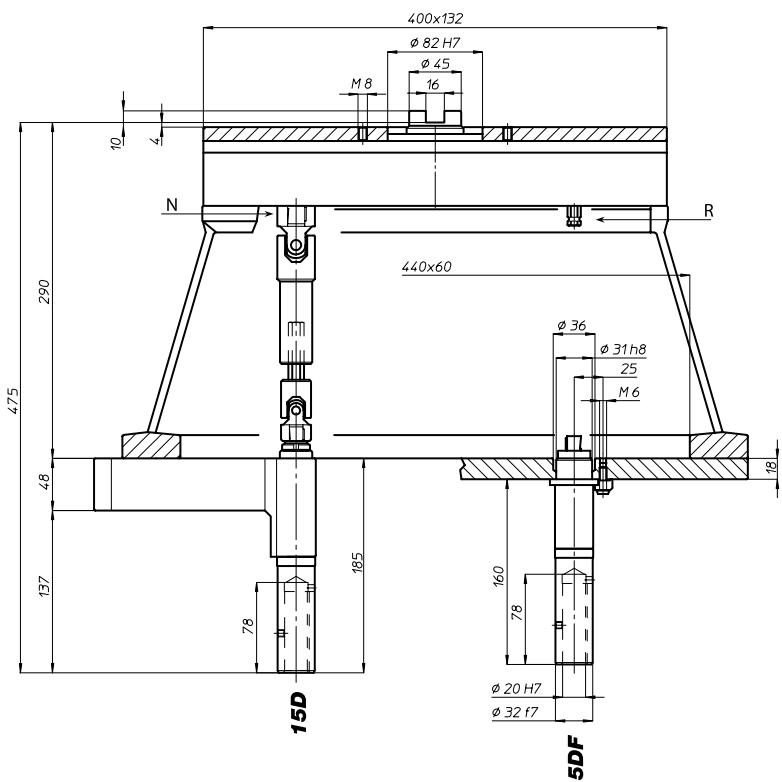
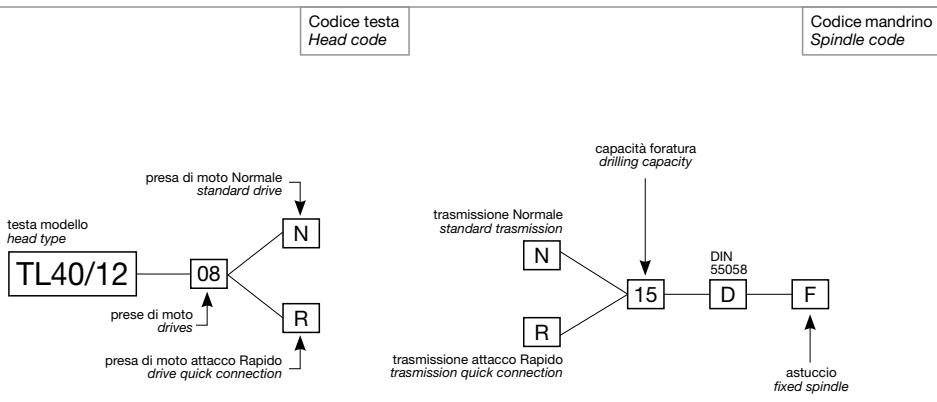
TSI/TSX

T

MT-TC-TC3

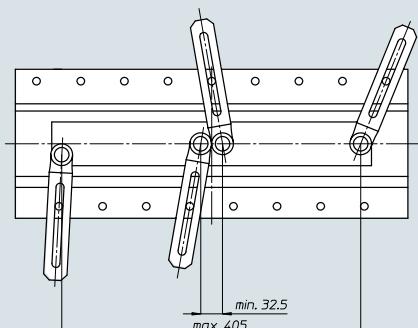
Accessori  
AccessoriesAppendice tecnica  
Technical supplementCodice testa  
Head codeCodice mandrino  
Spindle codearea di lavoro  
working area

# TL40/12

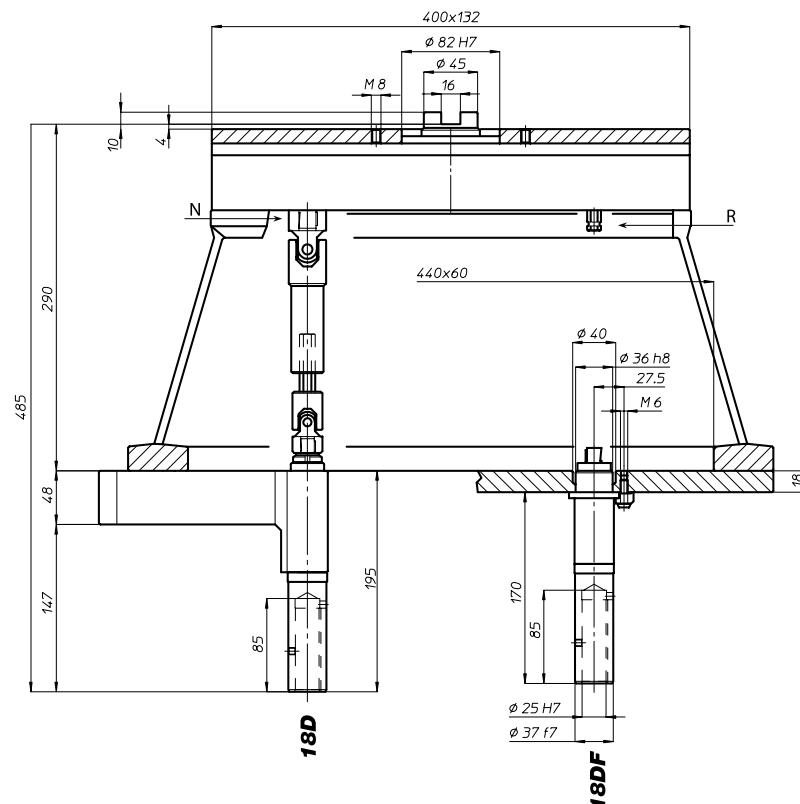
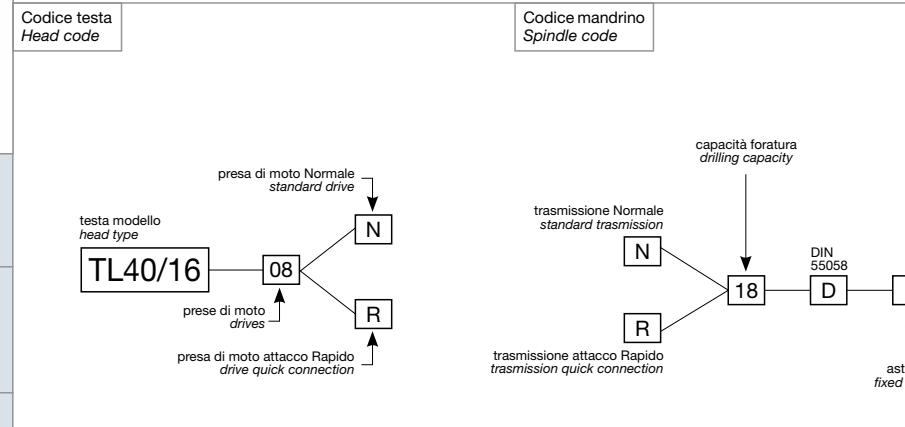


Codice testa Head code	Codice mandrino Spindle code
testa modello head type	capacità foratura drilling capacity
TL40/12	standard drive
prese di moto drives	standard transmission
prese di moto attacco Rapido drive quick connection	transmission quick connection
N	N
R	R
15	D
	F
	astuccio fixed spindle
Nº prese di moto Nr. spindle drives	08
Rapporto Ratio	1-1
Capacità di foratura Drilling capacity acciaio R=500 N/mm <sup>2</sup> ghisa: GG25	13 15
Maschiatura Tapping	M12
Attacco utensile Type of spindle D	DIN 55058 Ø20
Peso gruppo testa Head weight	Kg 25
Peso gruppo mandrino Spindle-set weight	Kg 2,5

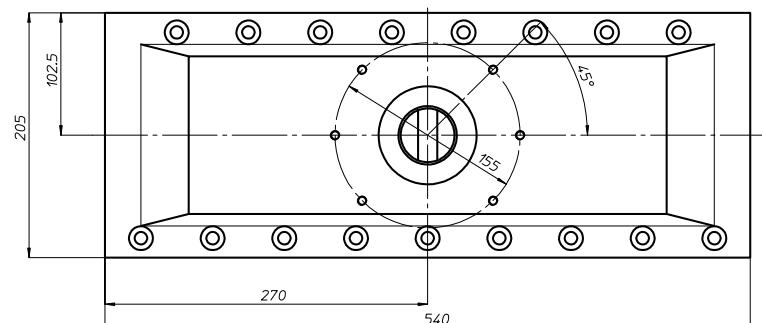
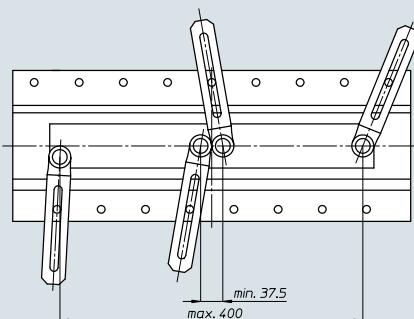
area di lavoro  
working area



TL40/16



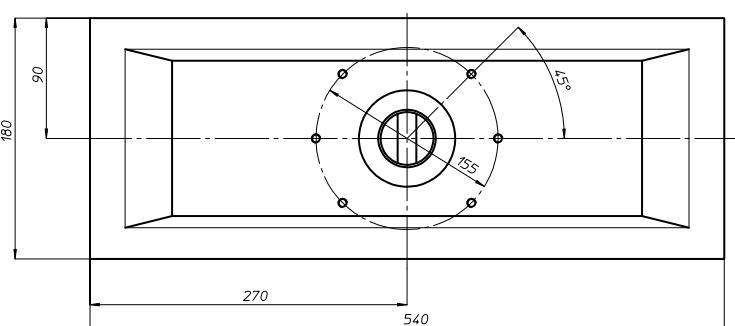
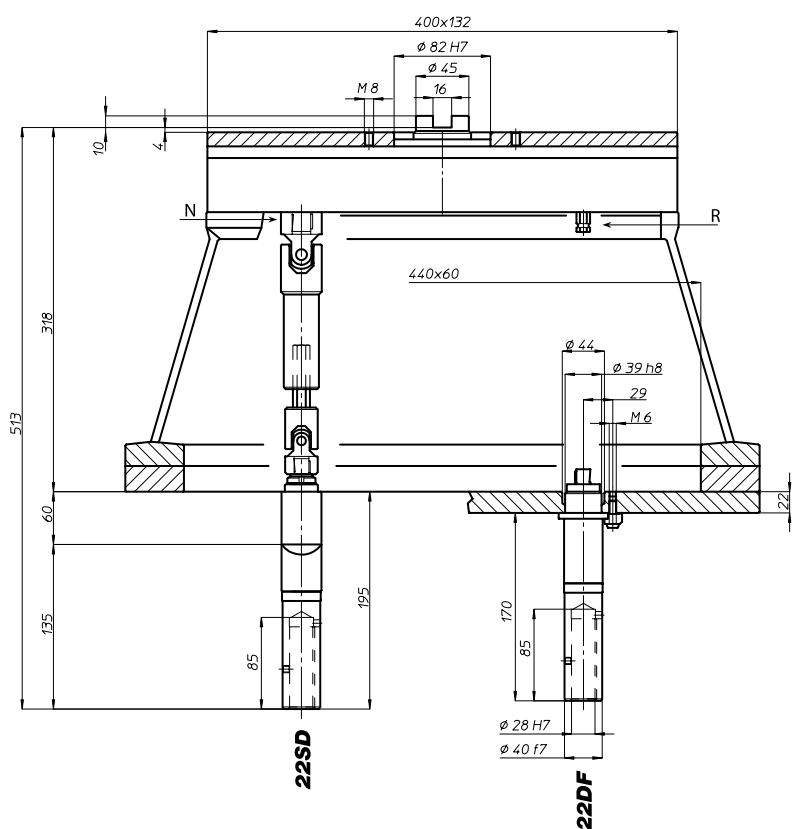
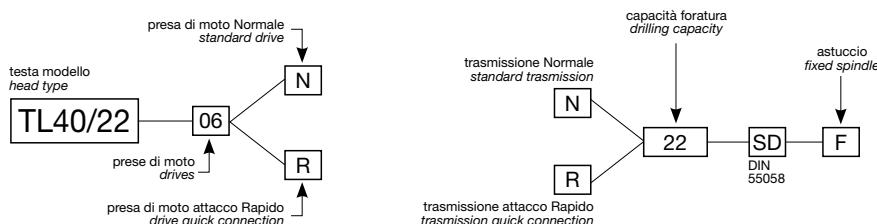
area di lavoro  
*working area*



# TL40/22

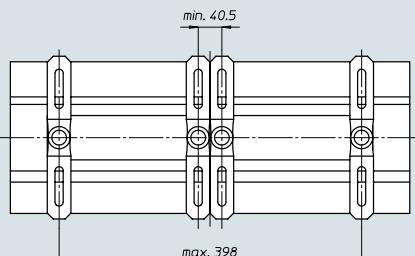
Codice testa  
Head code

Codice mandrino  
Spindle code

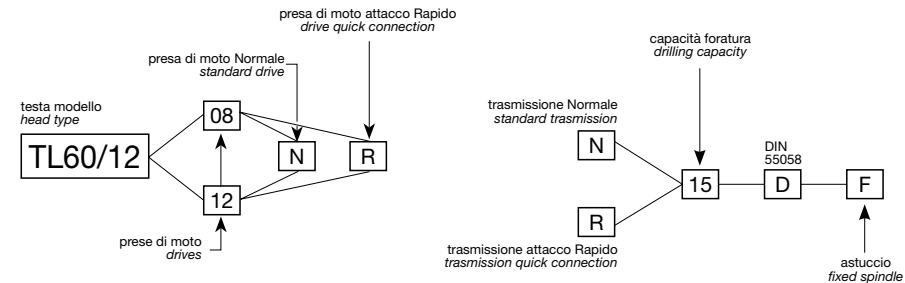


	N° prese di moto Nr. spindle drives	06
	Rapporto Ratio	1-1
	Capacità di foratura Drilling capacity acciaio R=500 N/mm <sup>2</sup> ghisa: GG25	20 22
	Maschiatura Tapping	M16
	Attacco utensile Type of spindle D DIN 55058 Ø28	DIN 55058 Ø28
	Peso gruppo testa Head weight	Kg 37
	Peso gruppo mandrino Spindle-set weight	Kg 5

area di lavoro  
working area



# TL60/12

Codice testa  
Head codeCodice mandrino  
Spindle code

N° prese di moto  
Nr. spindle drives 08-12

Rapporto  
Ratio 1-1

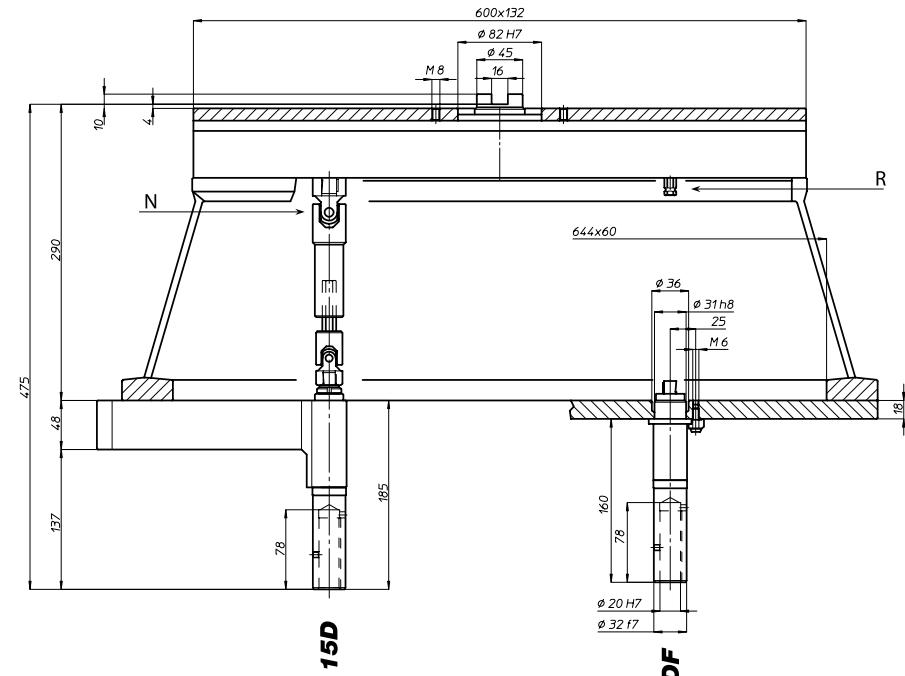
Capacità di foratura  
Drilling capacity  
acciaio R=500 N/mm<sup>2</sup>  
ghisa: GG25 13 15

Maschiatura  
Tapping M12

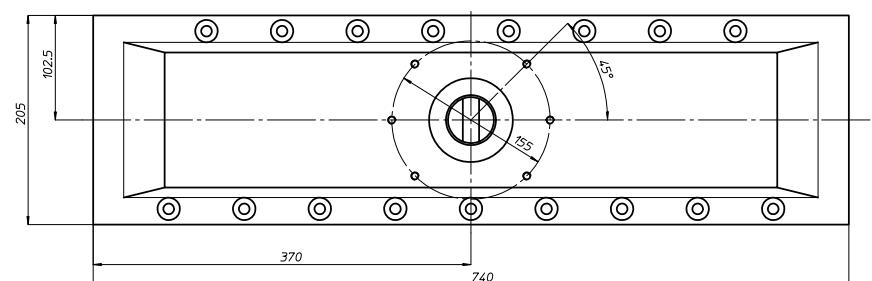
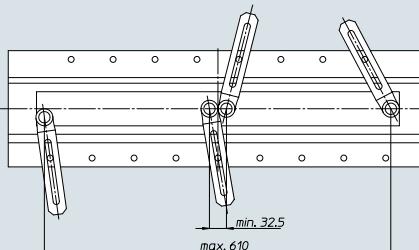
Attacco utensile  
Type of spindle  
D DIN 55058 Ø20

Peso gruppo testa  
Head weight Kg 34,5

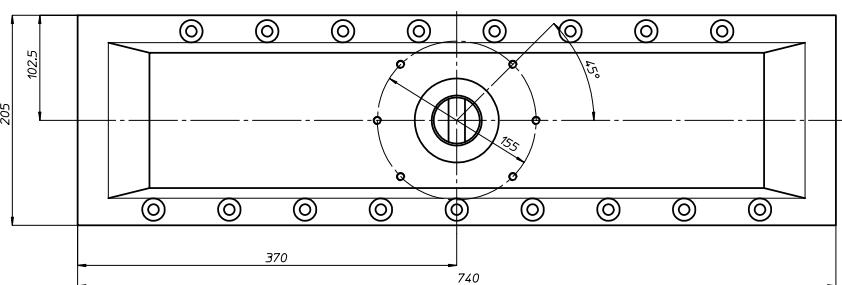
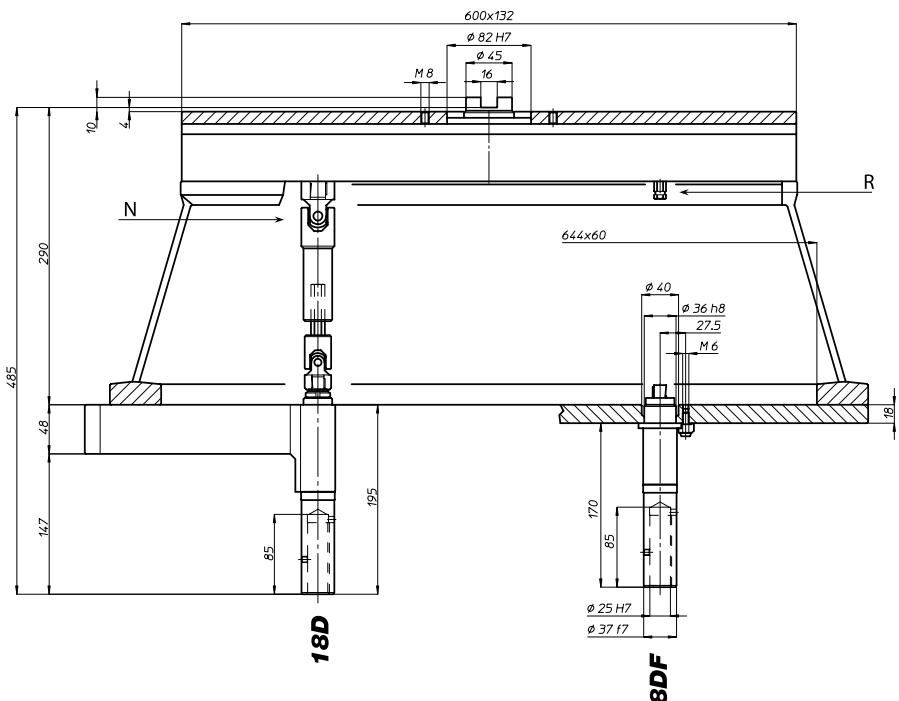
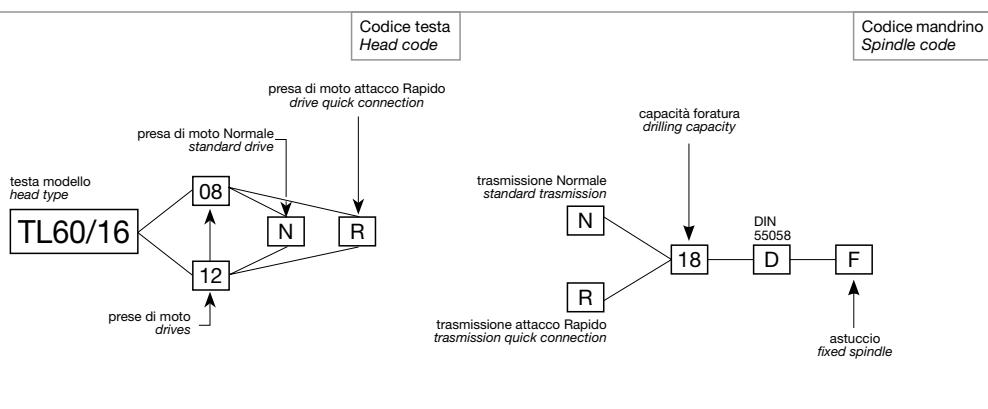
Peso gruppo mandrino  
Spindle-set weight Kg 2,5



area di lavoro  
working area

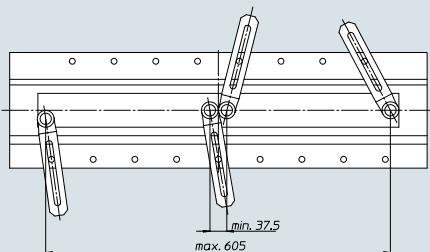


# TL60/16



	N° prese di moto Nr. spindle drives	08-12
	Rapporto Ratio	1-1
	Capacità di foratura Drilling capacity acciaio R=500 N/mm <sup>2</sup> ghisa: GG25	16 18
	Maschiatura Tapping	M14
	Attacco utensile Type of spindle D	DIN 55058 Ø25
	Peso gruppo testa Head weight	Kg 36
	Peso gruppo mandrino Spindle-set weight	Kg 2,5

area di lavoro  
working area



BAH

TA.CP

TA

MO

HT

VH

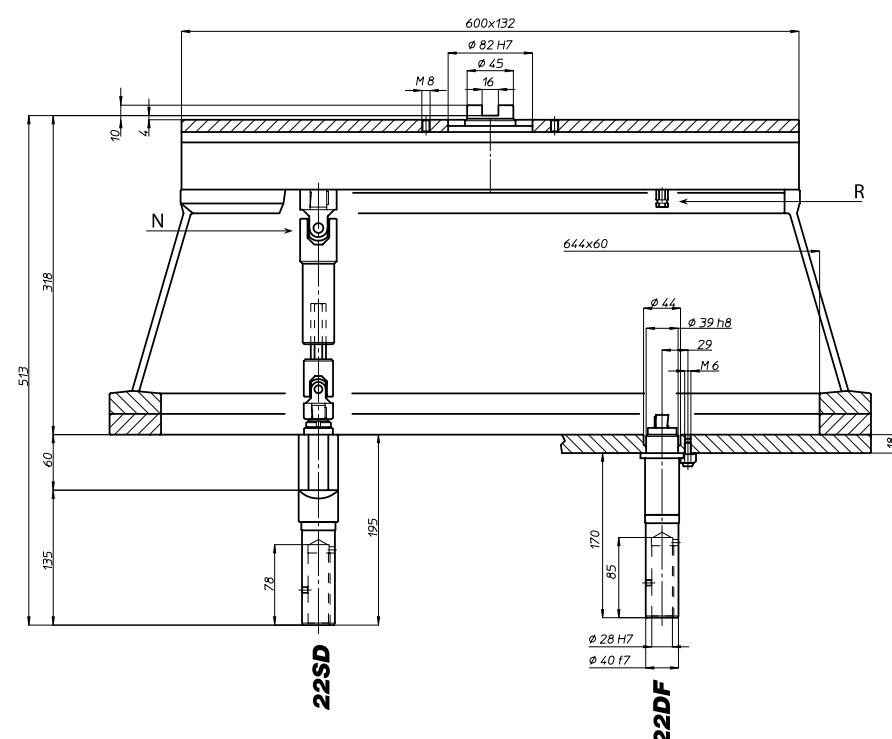
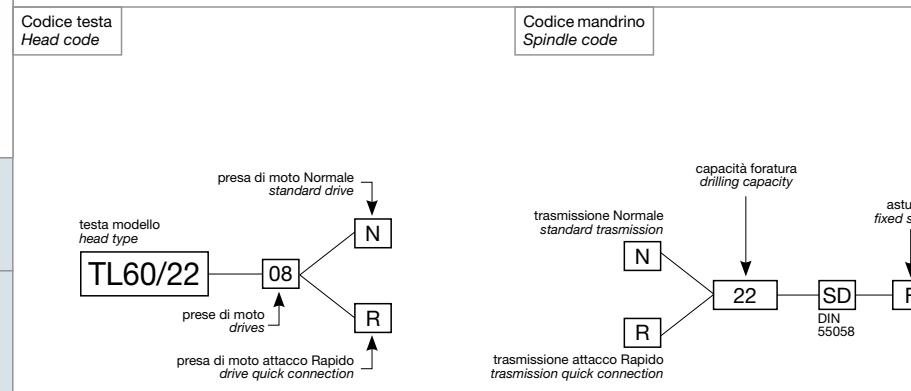
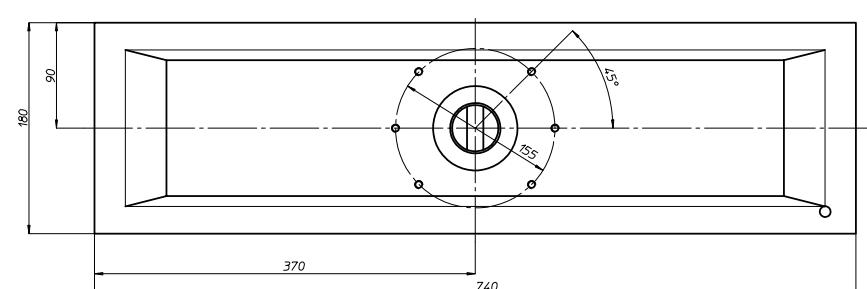
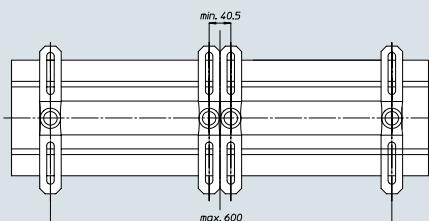
TSI/TSX

T

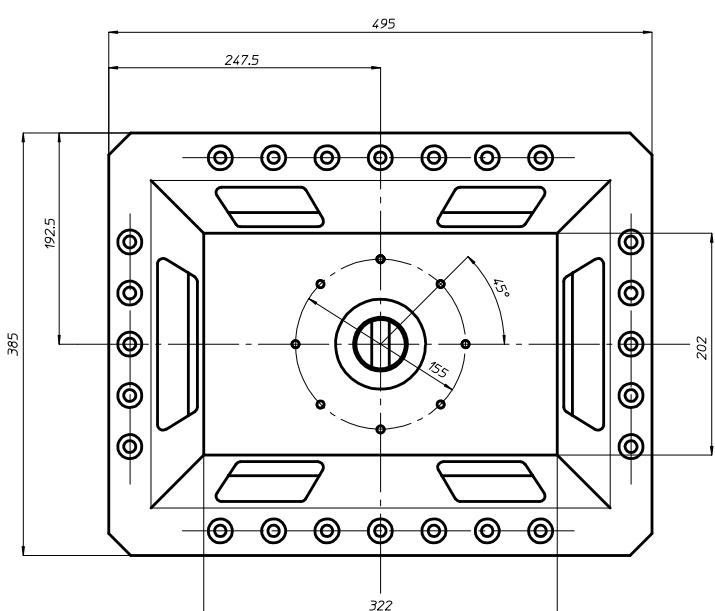
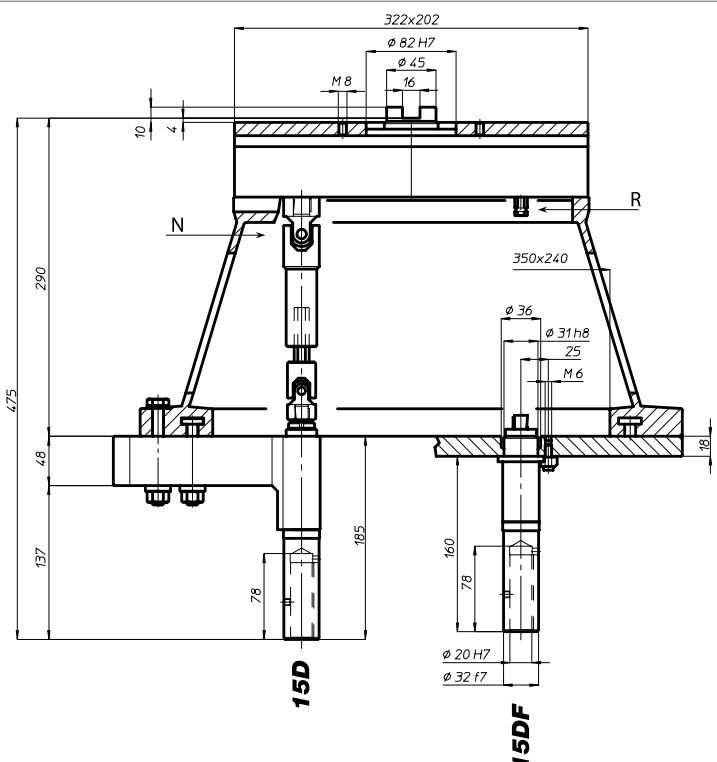
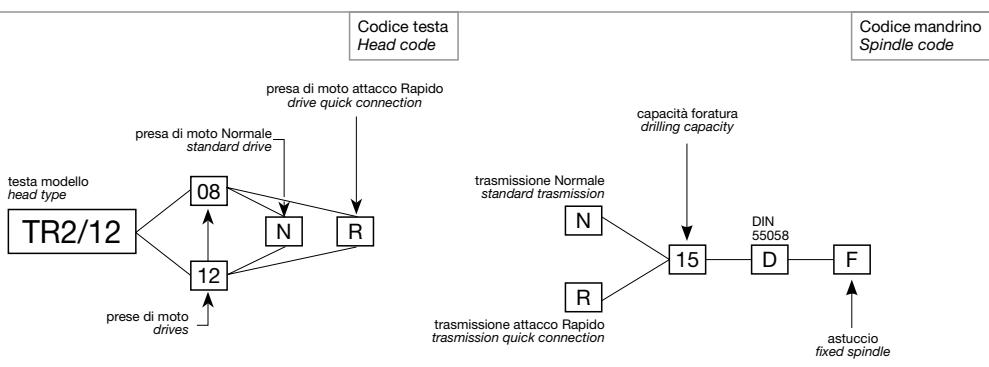
MT-TC-TC3

Accessori  
AccessoriesAppendice tecnica  
Technical supplementtesta multipla a giunti universali - *adjustable joint multisindle head*

TL60/22

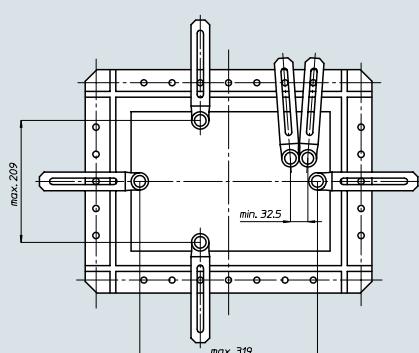
area di lavoro  
*working area*

# TR2/12



<b>N° prese di moto</b> Nr. spindle drives	<b>08-12</b>
<b>Rapporto</b> <b>Ratio</b>	<b>1-1</b>
<b>Capacità di foratura</b> <b>Drilling capacity</b> acciaio R=500 N/mm <sup>2</sup> ghisa: GG25	<b>13</b> <b>15</b>
<b>Maschiatura</b> <b>Tapping</b>	<b>M12</b>
<b>Attacco utensile</b> <b>Type of spindle</b> D DIN 55058 Ø20	<b>DIN 55058 Ø20</b>
<b>Peso gruppo testa</b> <b>Head weight</b>	<b>Kg 30</b>
<b>Peso gruppo mandrino</b> <b>Spindle-set weight</b>	<b>Kg 2,6</b>

**area di lavoro**  
**working area**

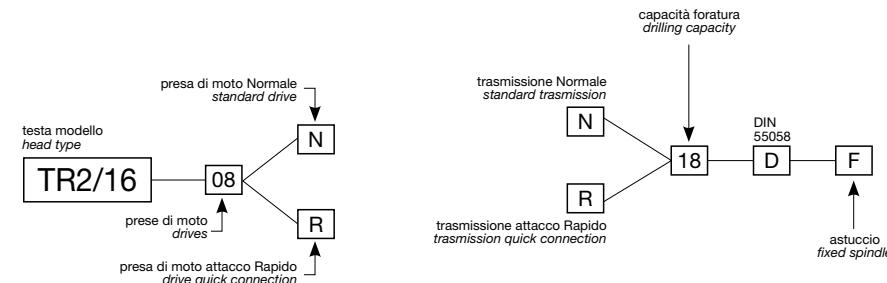


# TR2/16



Codice testa  
Head code

Codice mandrino  
Spindle code



BAH

TA.CP

TA

MO

HT

VH

TSI/TSX

T

MT-TC-TC3

Accessori  
AccessoriesAppendice tecnica  
Technical supplement

N° prese di moto  
Nr. spindle drives 10

Rapporto  
Ratio 1-1

Capacità di foratura  
Drilling capacity  
acciaio R=500 N/mm<sup>2</sup>  
ghisa: GG25 16 18

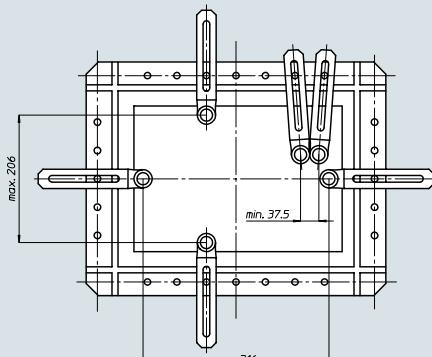
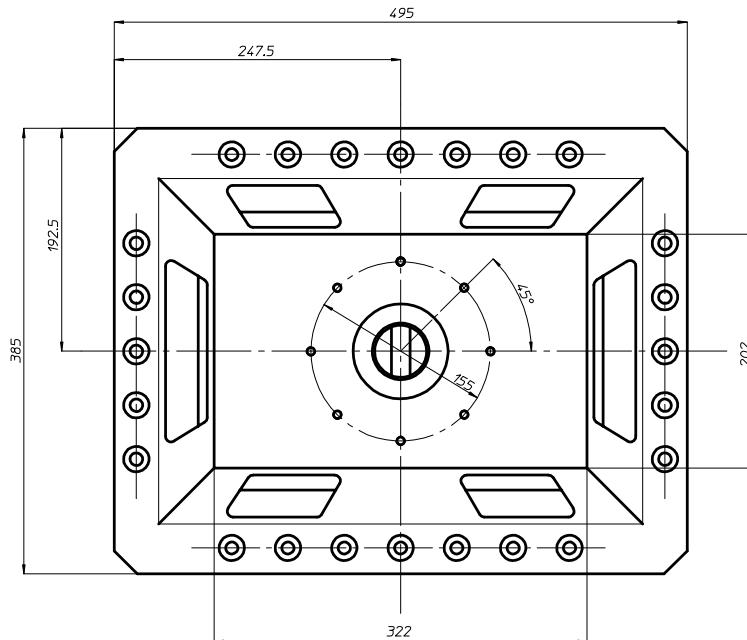
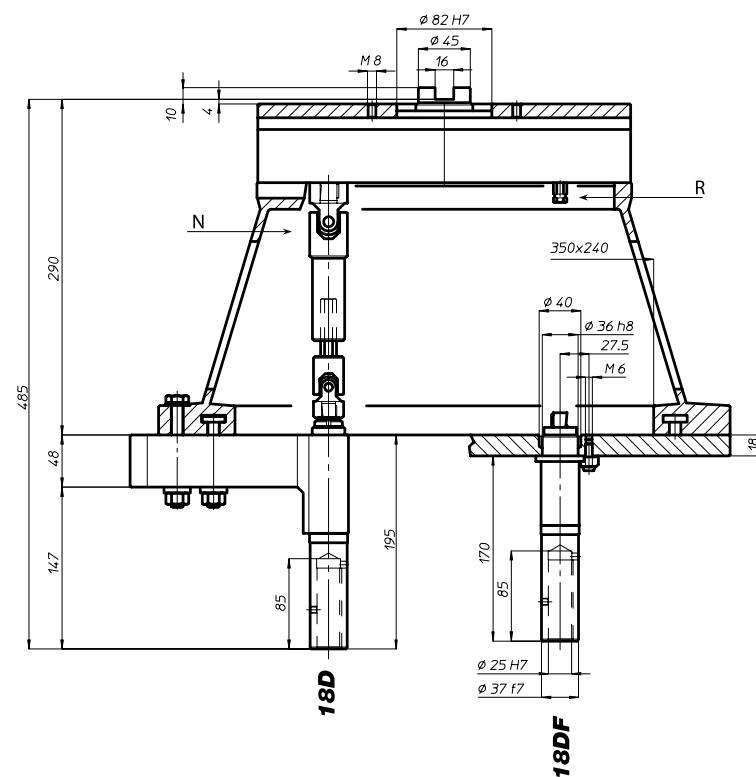
Maschiatura  
Tapping M14

Attacco utensile  
Type of spindle  
D DIN 55058 Ø25

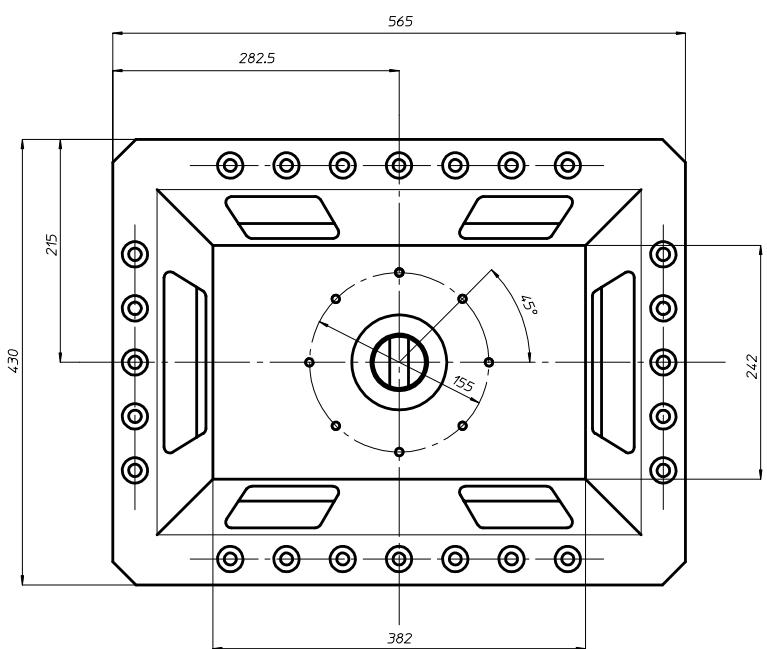
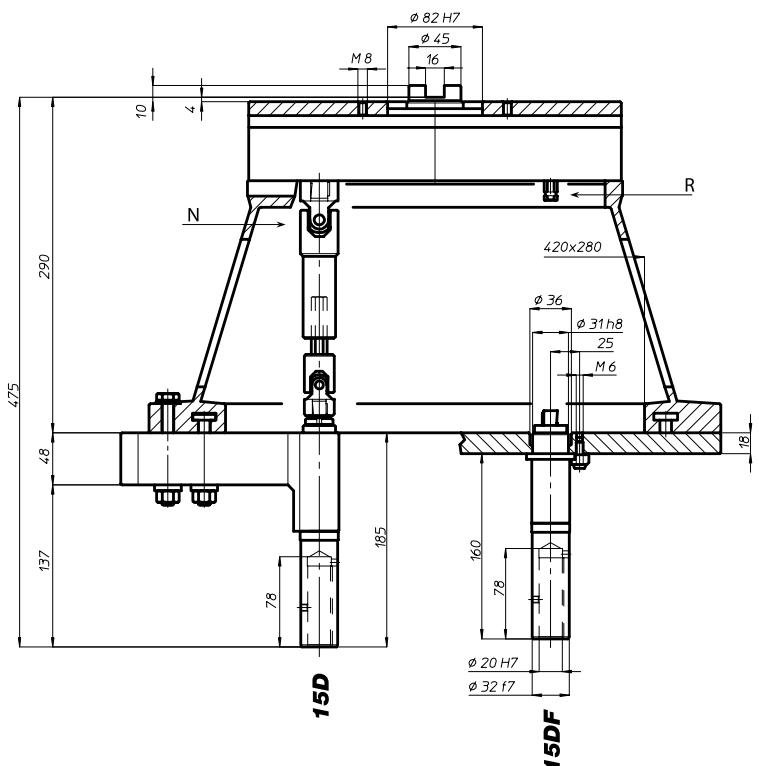
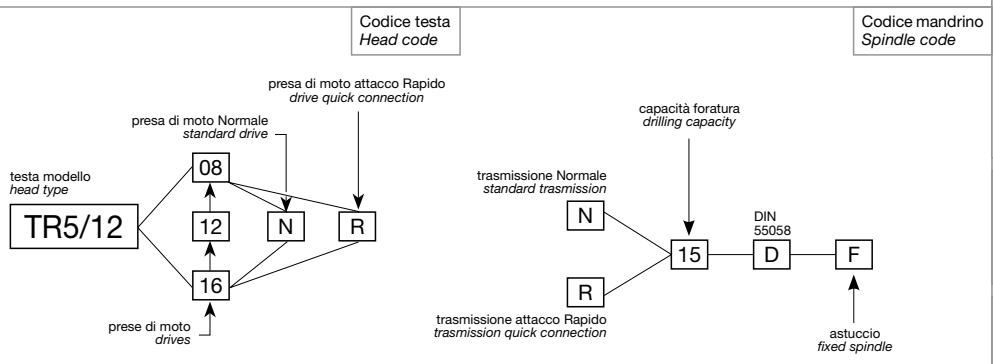
Peso gruppo testa  
Head weight Kg 31

Peso gruppo mandrino  
Spindle-set weight Kg 3,3

area di lavoro  
working area

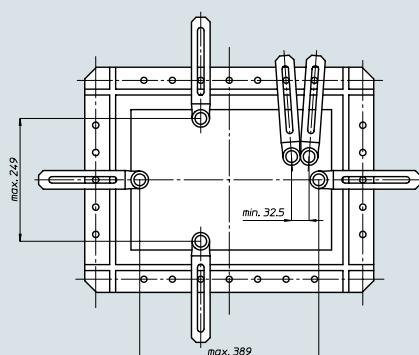


# TR5/12



	N° prese di moto / Nr. spindle drives	08-12-16
	Rapporto / Ratio	1-1
	Capacità di foratura / Drilling capacity	acciaio R=500 N/mm <sup>2</sup> ghisa: GG25
	Maschiatura / Tapping	M12
	Attacco utensile / Type of spindle	DIN 55058 Ø20
	Peso gruppo testa / Head weight	Kg 34,5
	Peso gruppo mandrino / Spindle-set weight	Kg 2,6

area di lavoro  
working area



# TR5/16



BAH

TA.CP

TA

MO

HT

VH

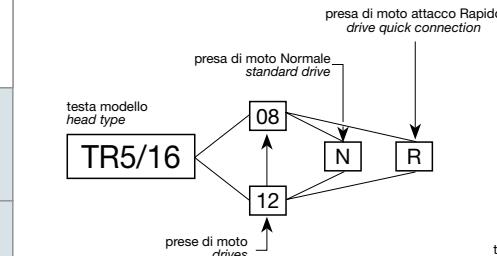
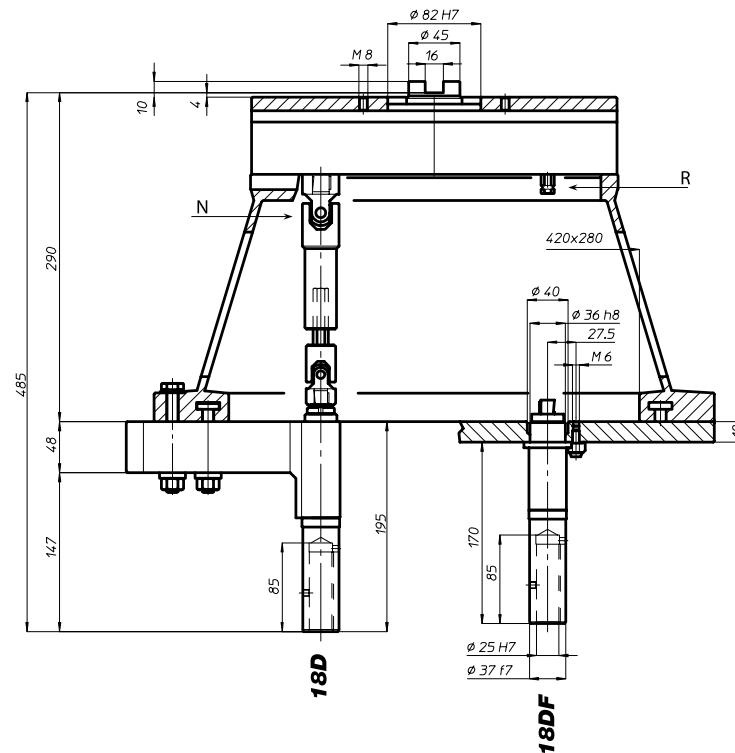
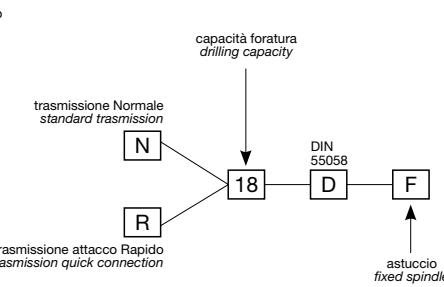
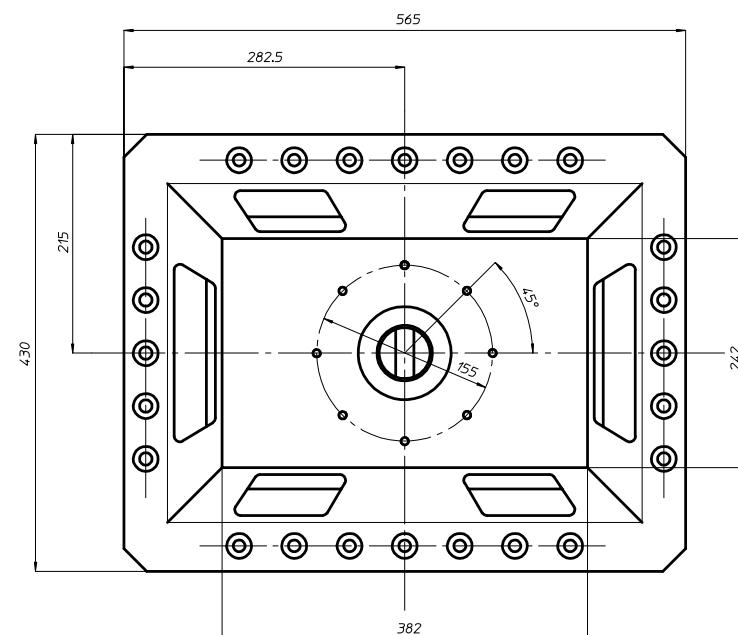
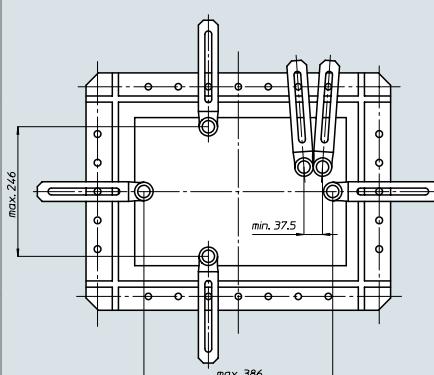
TSI/TSX

T

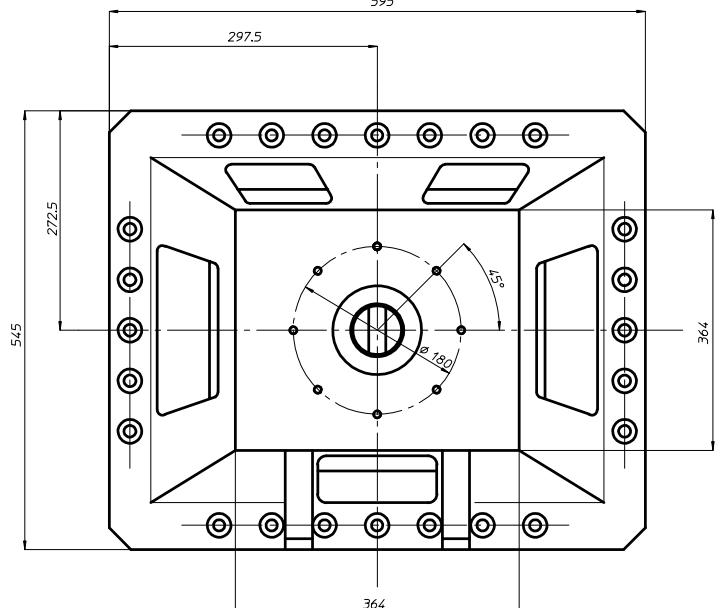
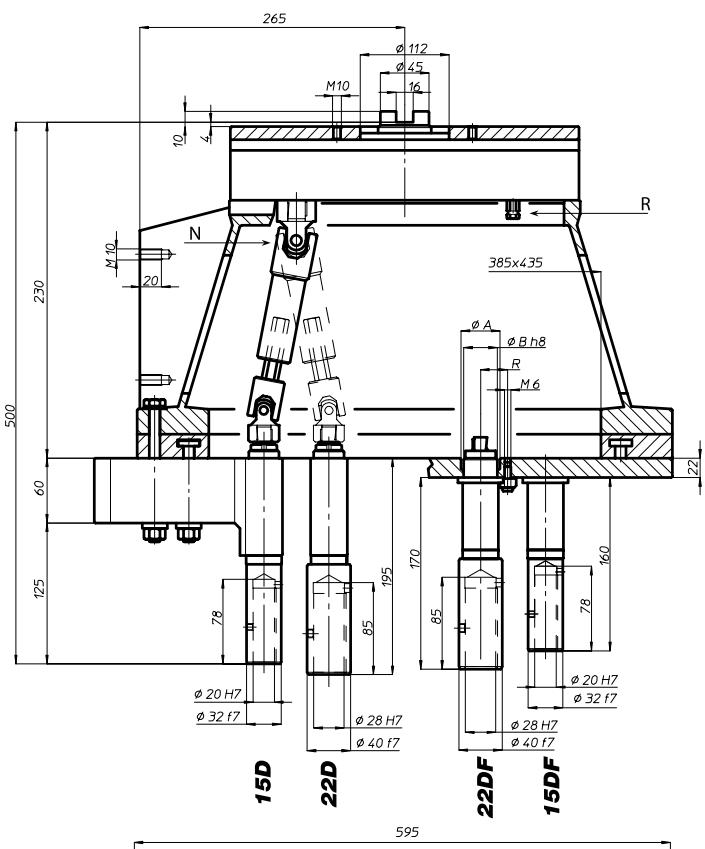
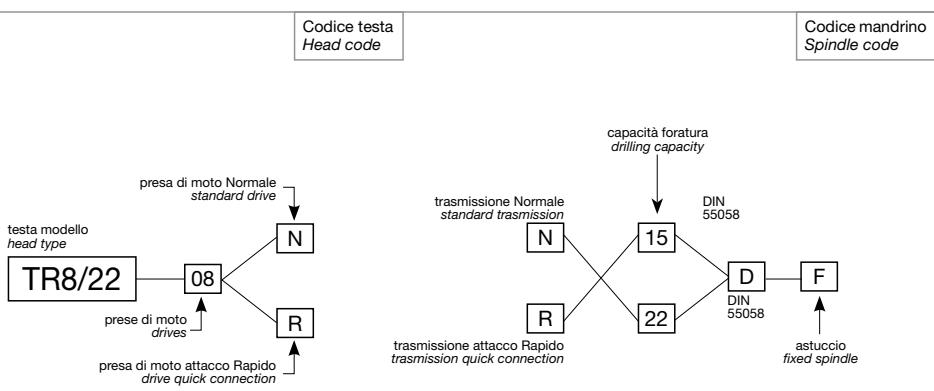
MT-TC-TC3

Appendice tecnica  
Technical supplement

	N° prese di moto Nr. spindle drives	08-12
	Rapporto Ratio	1-1
	Capacità di foratura Drilling capacity acciaio R=500 N/mm <sup>2</sup> ghisa: GG25	16 18
	Maschiatura Tapping	M14
	Attacco utensile Type of spindle D	DIN 55058 Ø25
	Peso gruppo testa Head weight	Kg 36
	Peso gruppo mandrino Spindle-set weight	Kg 3,3

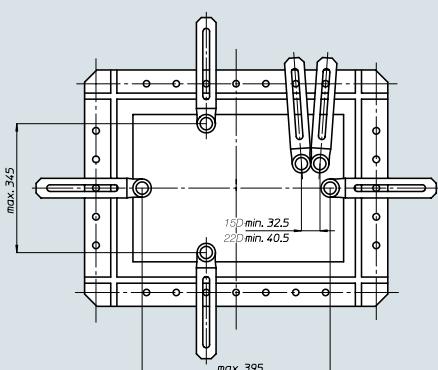
Codice testa  
Head codeCodice mandrino  
Spindle codearea di lavoro  
working area

# TR8/22



	N° prese di moto / Nr. spindle drives	12
	Rapporto / Ratio	1-1,5
	Capacità di foratura / Drilling capacity acciaio R=500 N/mm <sup>2</sup> ghisa: GG25	15D: 13 22D: 20 15D: 15 22D: 22
	Maschiatura / Tapping	15D: M12 22D: M16
	Attacco utensile / Type of spindle DIN 55058 020-028	D
	Peso gruppo testa / Head weight	Kg 86
	Peso gruppo mandrino / Spindle-set weight	15D: Kg 4 22D: Kg 5,5

area di lavoro  
working area



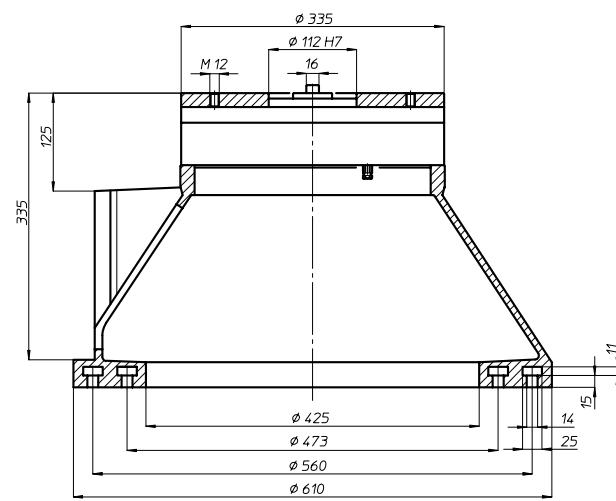
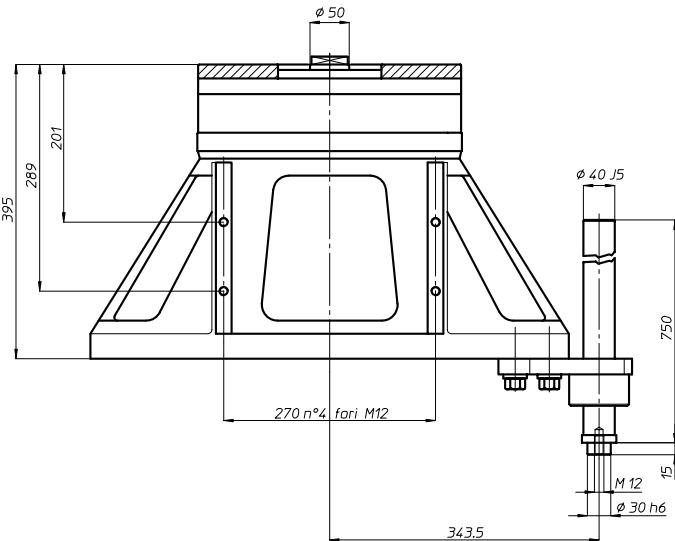
# TM400

Codice testa  
Head codetesta modello  
head type

TM400

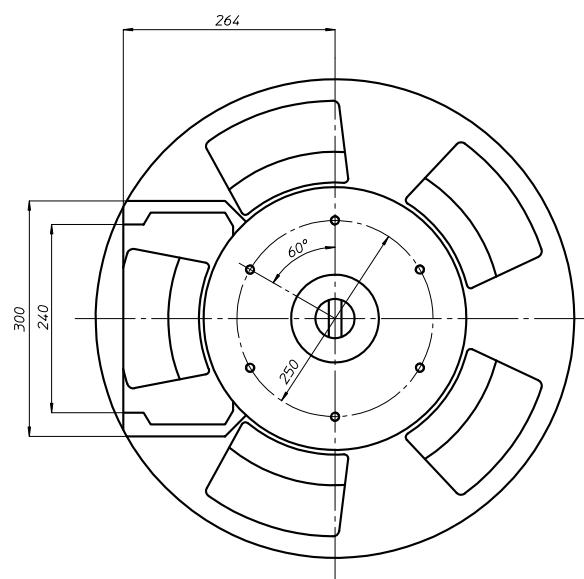
12

R

prese di moto  
drivespresa di moto attacco Rapido  
drive quick connection

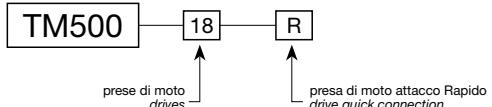
 N° prese di moto  
Nr. spindle drives
**12**

 Rapporto  
Ratio
**1-1**

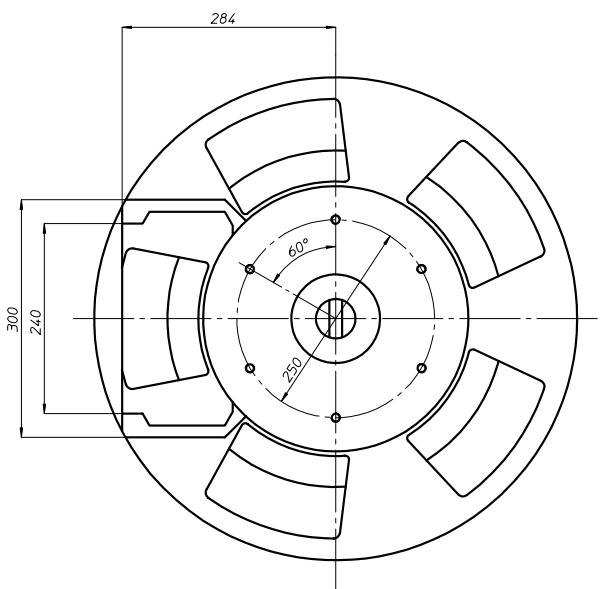
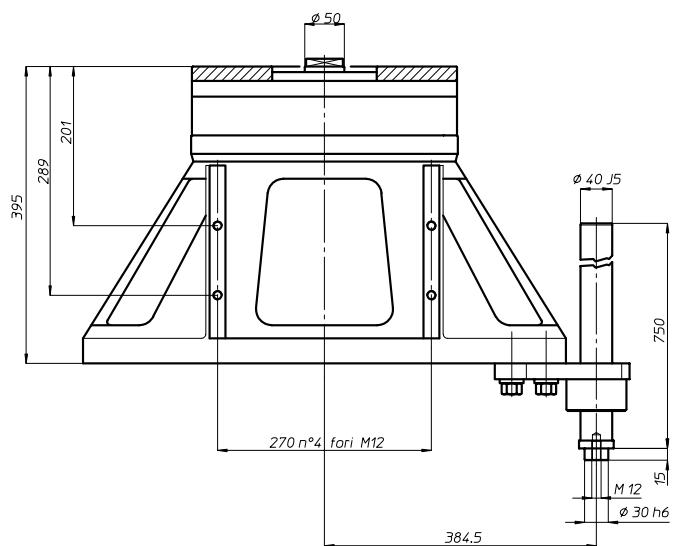
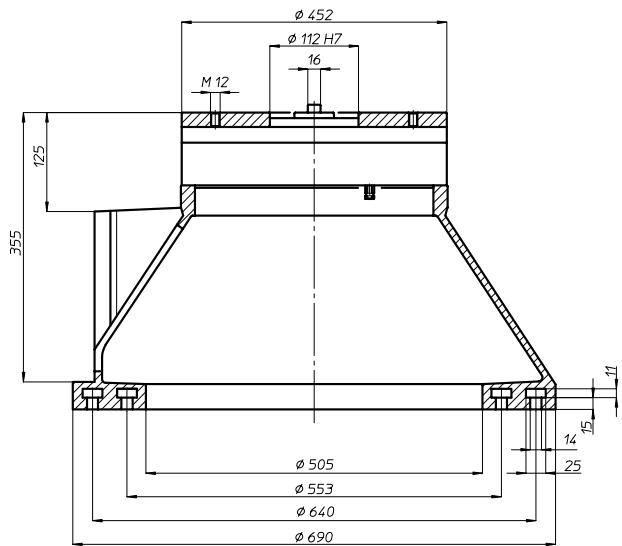
 Peso  
Weight
**Kg 105**area di lavoro  
*working area* $\varnothing 385$ 

# TM500

testa modello  
head type



Codice testa  
Head code



Nº prese di moto Nr. spindle drives	18
Rapporto Ratio	1-1
Peso Weight	Kg 145
area di lavoro working area	Ø 465
Appendice tecnica Technical supplement	BAH
Accessori Accessories	TA
MT-TC-TC3	TA.CP
	MO
	HT
	VH
	TSI/TSX
	T
	8-25

# TRM43

Codice testa  
Head codetesta modello  
head type

TRM43

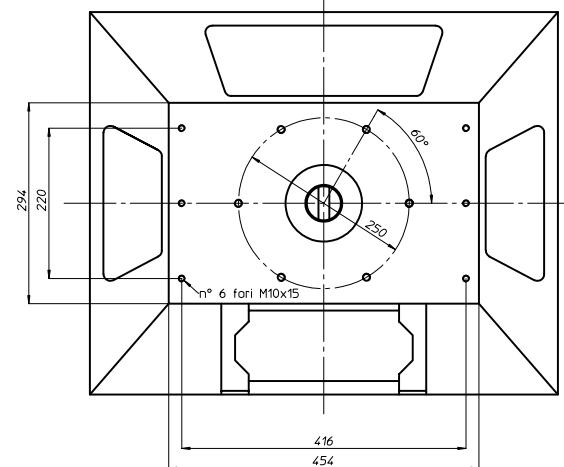
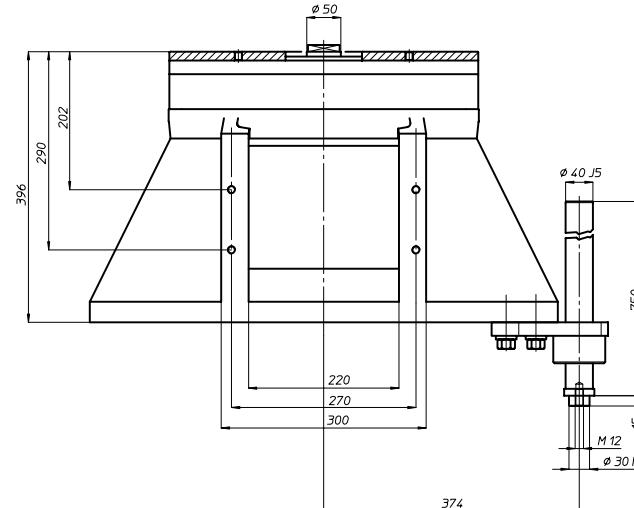
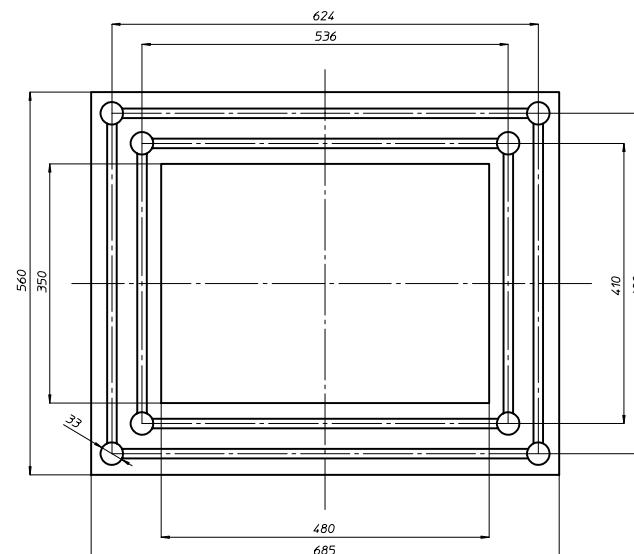
prese di moto  
drives

16

R

presa di moto attacco Rapido  
drive quick connection

	N° prese di moto Nr. spindle drives	<b>16</b>
	Rapporto Ratio	<b>1-1</b>
	Peso Weight	<b>Kg 135</b>

area di lavoro  
working area

300 x 440

BAH

TA.CP

TA

MO

HT

VH

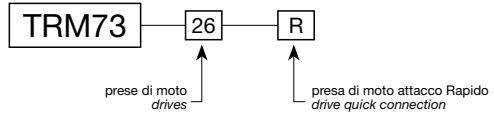
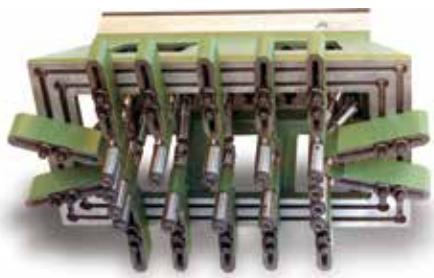
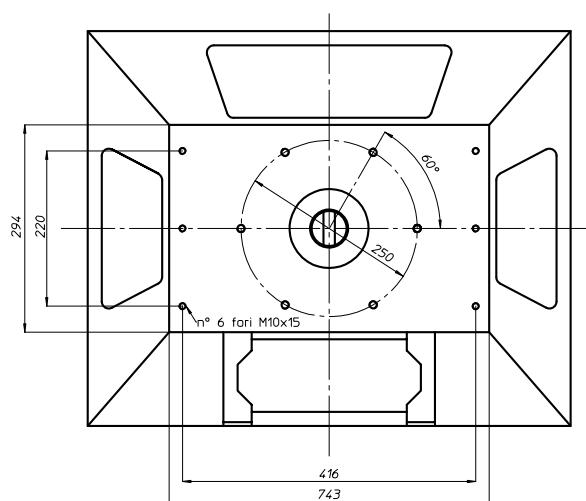
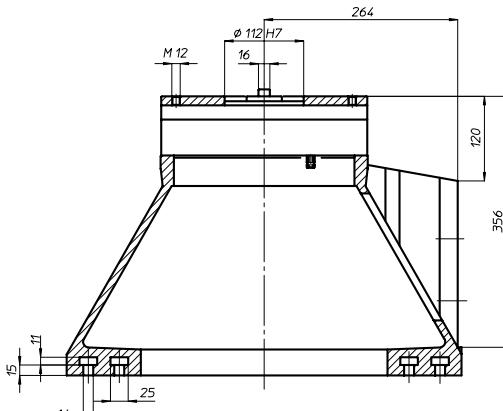
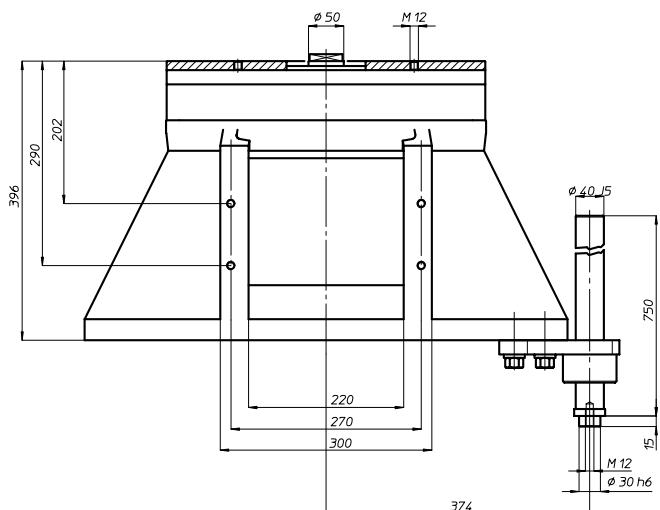
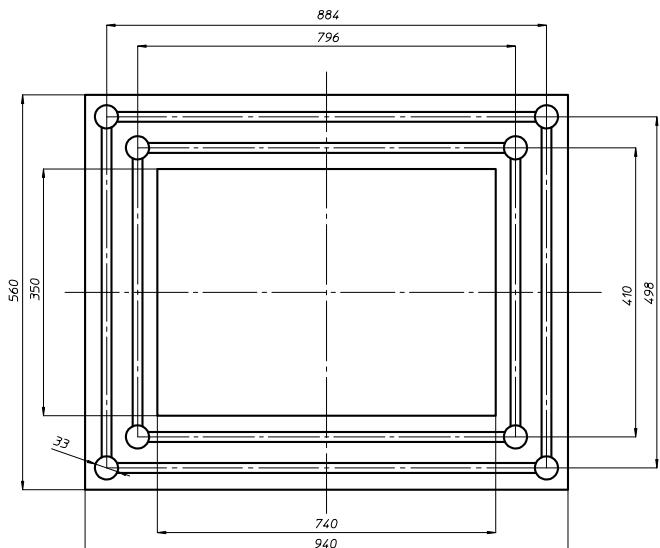
TSI/TSX

T

MT-TC-TC3

Accessori  
AccessoriesAppendice tecnica  
Technical supplement

# TRM73

testa modello  
head typeCodice testa  
Head codeNº prese di moto  
Nr. spindle drives

26

Rapporto  
Ratio

1-1

Peso  
Weight

Kg 210

area di lavoro  
working area

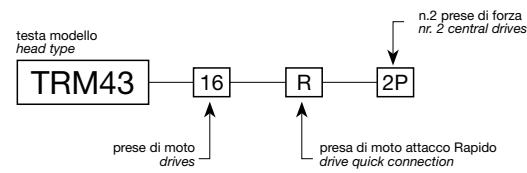
300 x 700

MT-TC-TC3  
TTSI/TSX  
HTVH  
MO

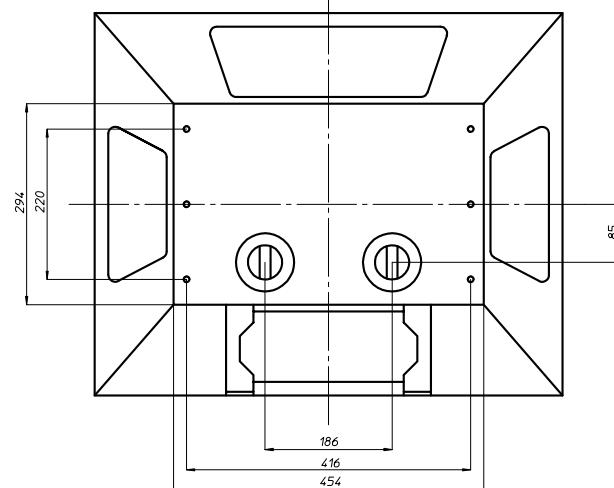
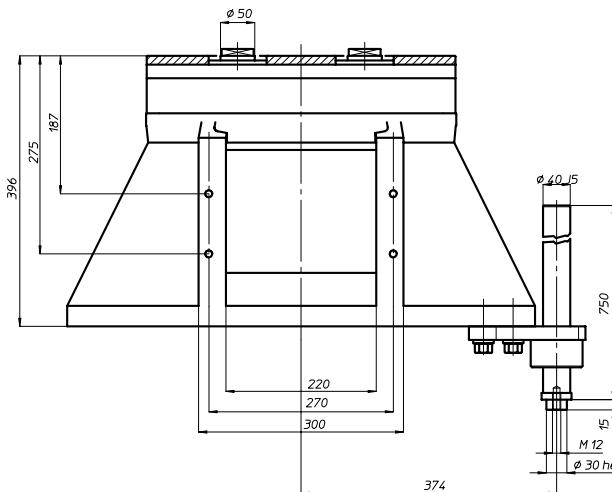
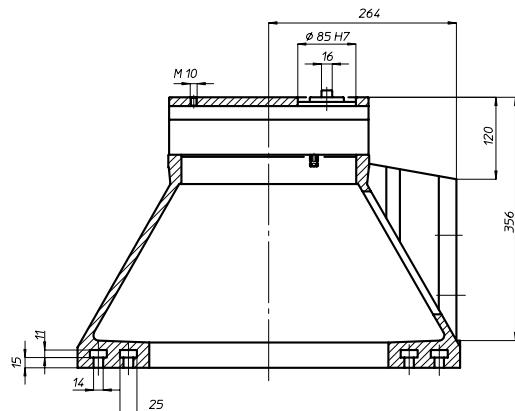
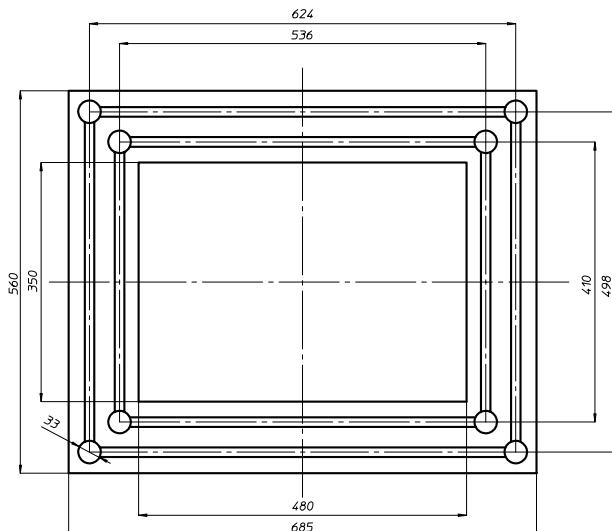
BAH

Accessori  
AccessoriesAppendice tecnica  
Technical supplement

# TRM43-2P

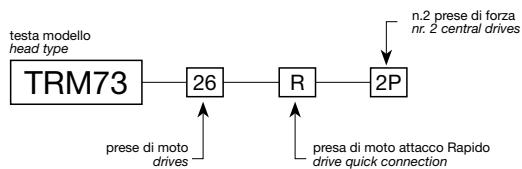
Codice testa  
Head code

	N° prese di moto Nr. spindle drives	<b>8+8</b>
	Rapporto Ratio	<b>1-1</b>
	Peso Weight	<b>Kg 140</b>

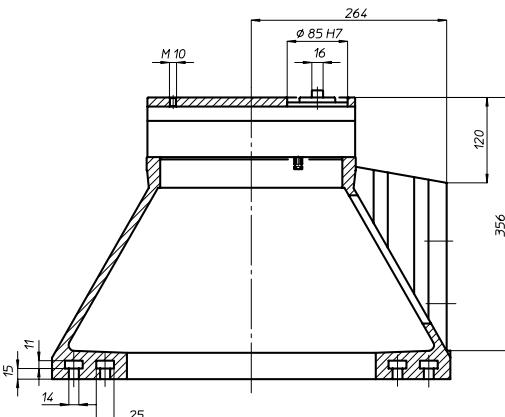
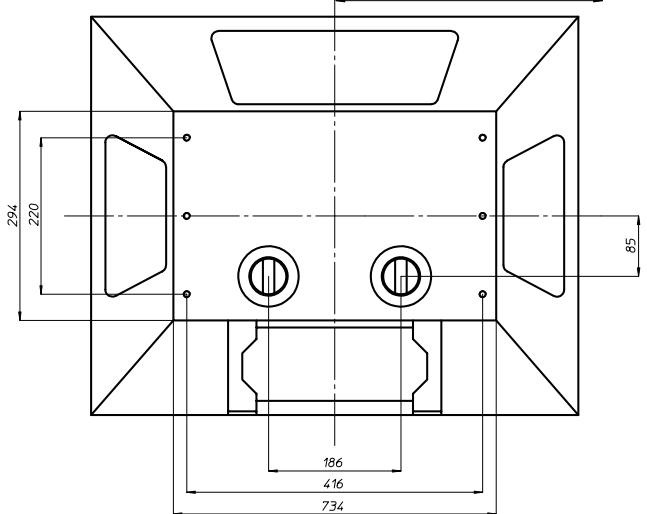
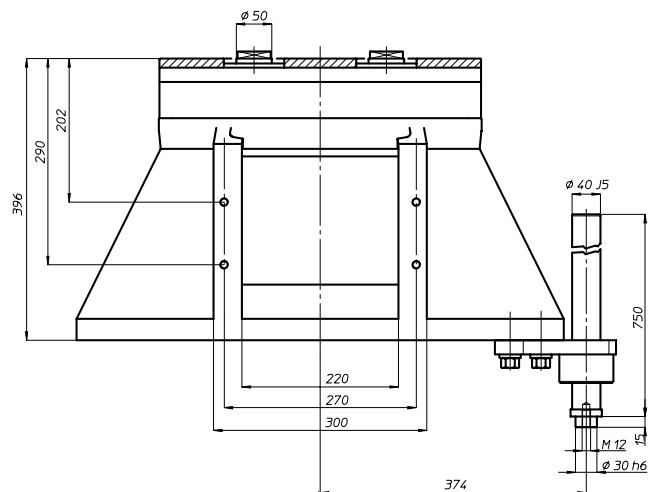
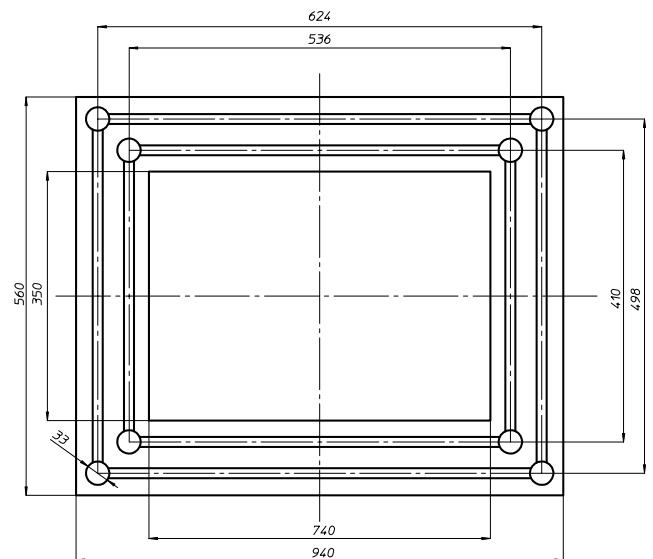
area di lavoro  
*working area*

300 x 440

# TRM73-2P



Codice testa  
Head code

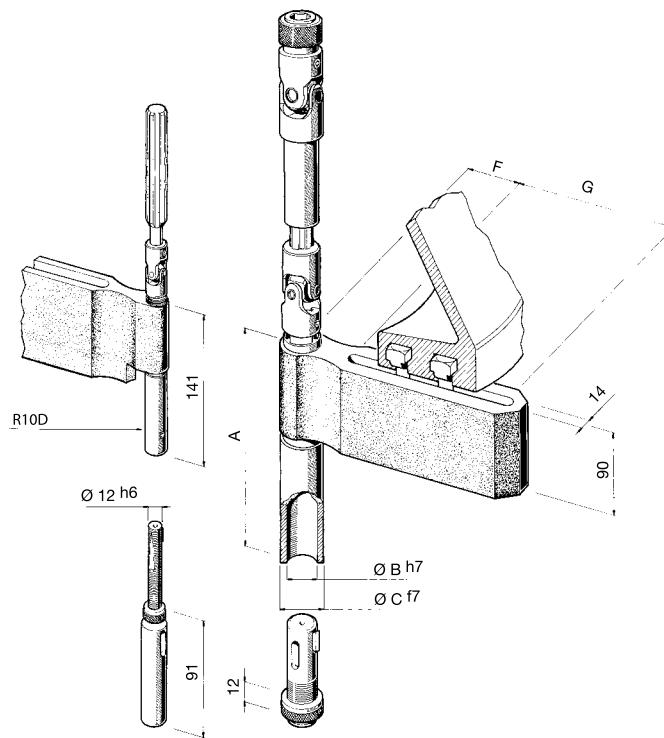


Accessori Accessories	Appendice tecnica Technical supplement
<p>area di lavoro working area</p> <p>300 x 700</p>	

# solo per teste TM-TRM

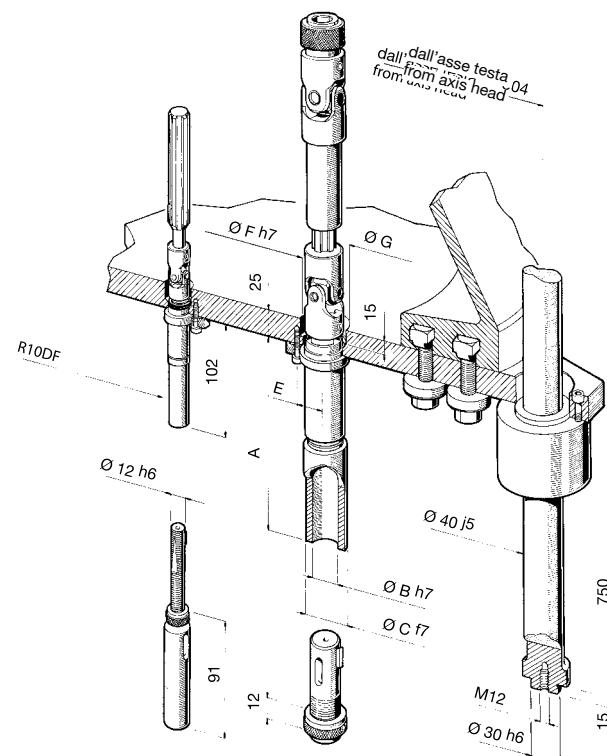
## for TM-TRM heads only

### su staffa - on arm



Tipi mandrini spindles type	10D	12D	15D	18D	22D	25D
Codice code	R10D-S5 R10D-S6	R12D-S5 R12D-S6	R15D-S5 R15D-S6	R18D-S5 R18D-S6	R22D-S5 R22D-S6	R25D-S5 R25D-S6
Capacità foratura drilling capacity	8	10	13	16	20	22
acciaio R=500 N/mm ghisa: GG25	10	12	15	18	22	25
Capacità maschiatura tapping	M6	M8	M12	M14	M16	M18
A	127	181	185	194	195	232
ØB h7	12	16	20	25	28	32
ØC f7	20	25	32	37	40	45
F	59	55	55	55	55	60
G	200 270	200 270	200 270	200 270	200 270	200 270
Interasse minimo center distance	23	28	32,5	37,5	40,5	50
Peso weight	4,0 4,5	4,7 5,2	5,2 5,7	5,5 6,3	6,6 7,4	8,6 9,5

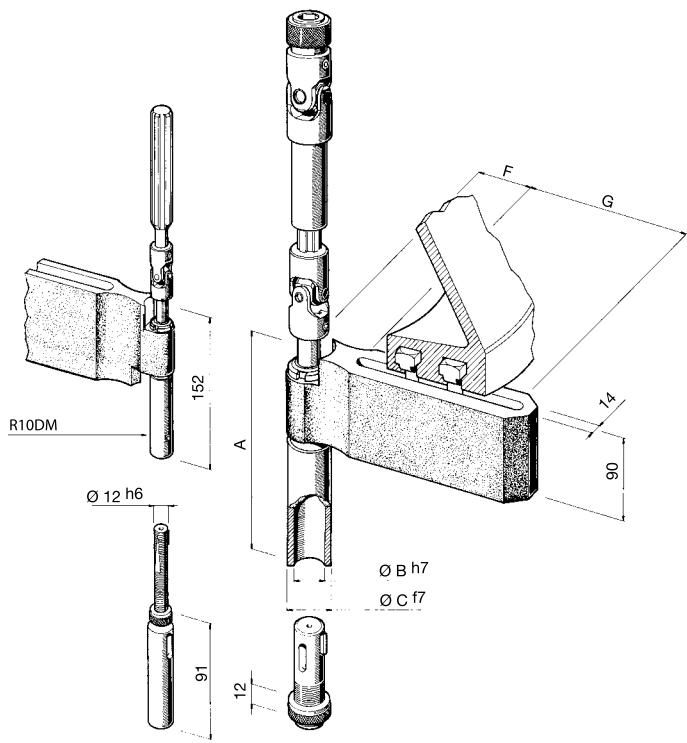
### su astuccio per flangia fissa - fixed plate spindle



Tipi mandrini spindles type	10D	12D	15D	18D	22D	25D
Codice code	R10DF	R12DF	R15DF	R18DF	R22DF	R25DF
Capacità foratura drilling capacity	8	10	13	16	20	22
acciaio R=500 N/mm ghisa: GG25	10	12	15	18	22	25
Capacità maschiatura tapping	M6	M8	M12	M14	M16	M18
A	102	156	160	169	170	207
ØB h7	12	16	20	25	28	32
ØC f7	20	25	32	37	40	45
E Interasse vite M6 distance screw M6	18,5	23	25	27,5	29	34
ØF h7	23	27,5	31	36	39	50
ØG	27	32	36	40	44	56
Interasse minimo center distance	23,5	28	32,5	37,5	40,5	50,5
Peso weight	2,0	2,3	2,6	3,4	3,8	5,2

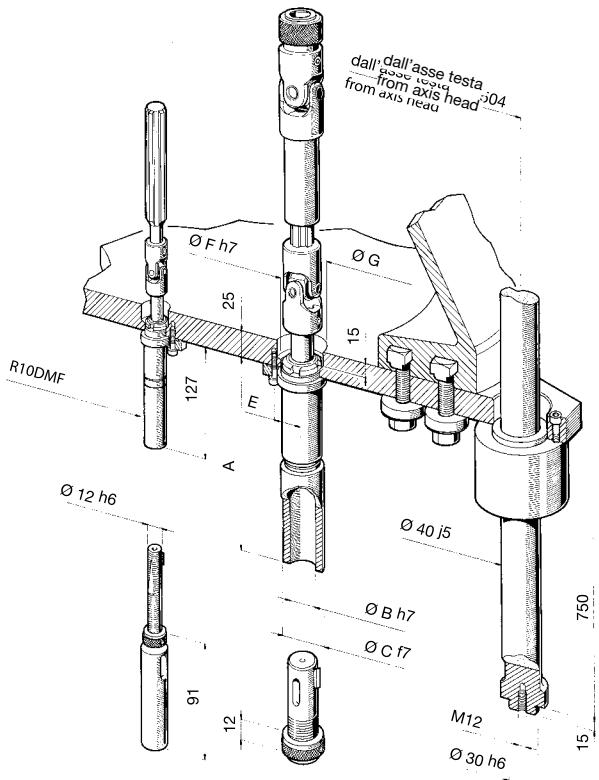
# solo per teste TM-TRM for TM-TRM heads only

## su staffa - on arm



Tipi mandrini spindles type	10DM	15DM	22DM
Codice code	R10DM-S5 R10DM-S6	R15DM-S5 R15DM-S6	R22DM-S5 R22DM-S6
Capacità maschiatura tapping	M6	M12	M16
Corsa maschiatura Tapping stroke	40	40	40
A	152	208	217
ØB h7	12	20	28
ØC f7	20	32	40
F	59	55	55
G	200 270	200 270	200 270
Interasse minimo center distance	23	32,5	40,5
Peso weight	4,0 4,5	5,2 5,7	6,6 7,4

## su astuccio per flangia fissa - fixed plate spindle

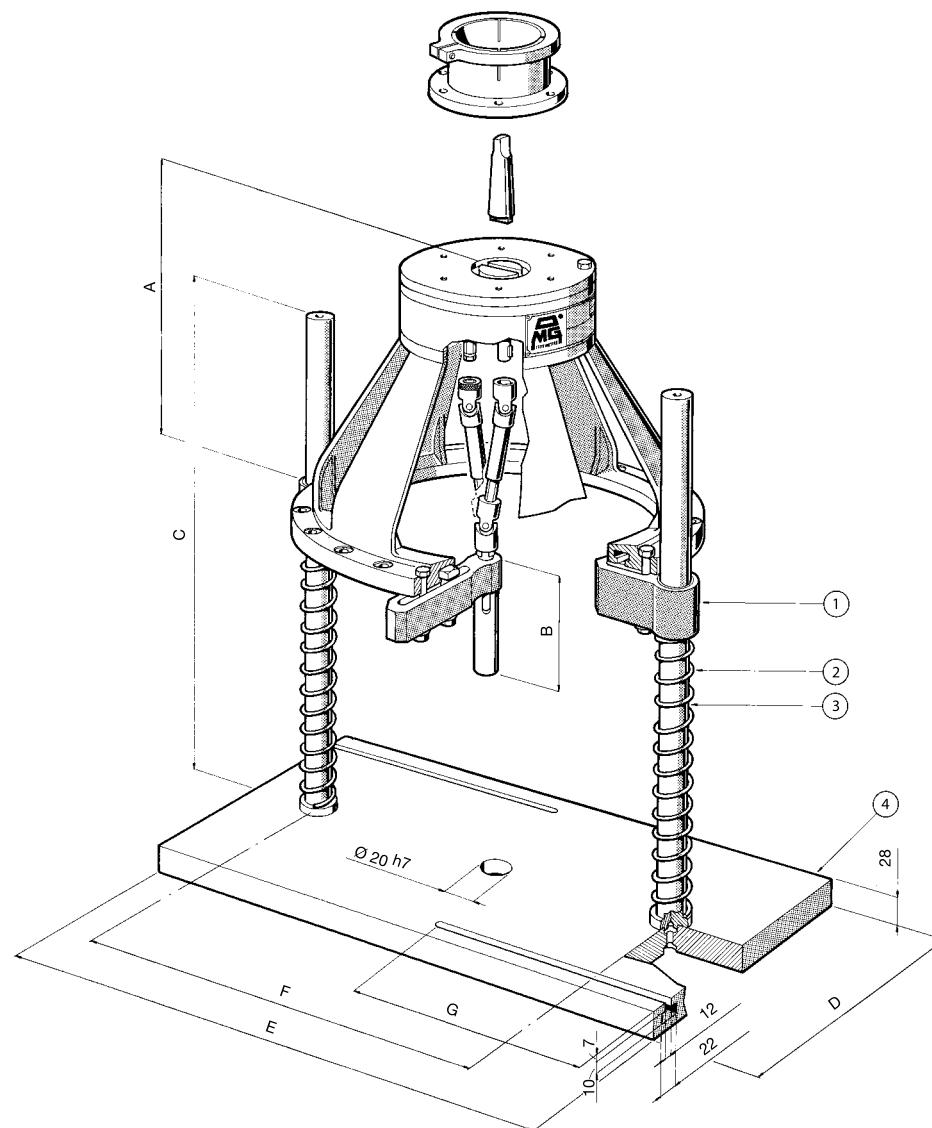


Tipi mandrini spindles type	10DM	15DM	22DM
Codice code	R10DMF	R15DMF	R22DMF
Capacità maschiatura tapping	M6	M12	M16
Corsa maschiatura Tapping stroke	40	40	40
A	127	183	192
ØB h7	12	20	28
ØC f7	20	32	40
E Interasse vite M6 distance crew M6	18,5	25	29
ØF f7	23	31	39
ØG	27	36	44
Interasse minimo center distance	23,5	32,5	40,5
Peso weight	2,0	2,6	3,8

# attrezzature per teste multiple

## *multispindle heads equipment*

### serie T - TS - TL - TR



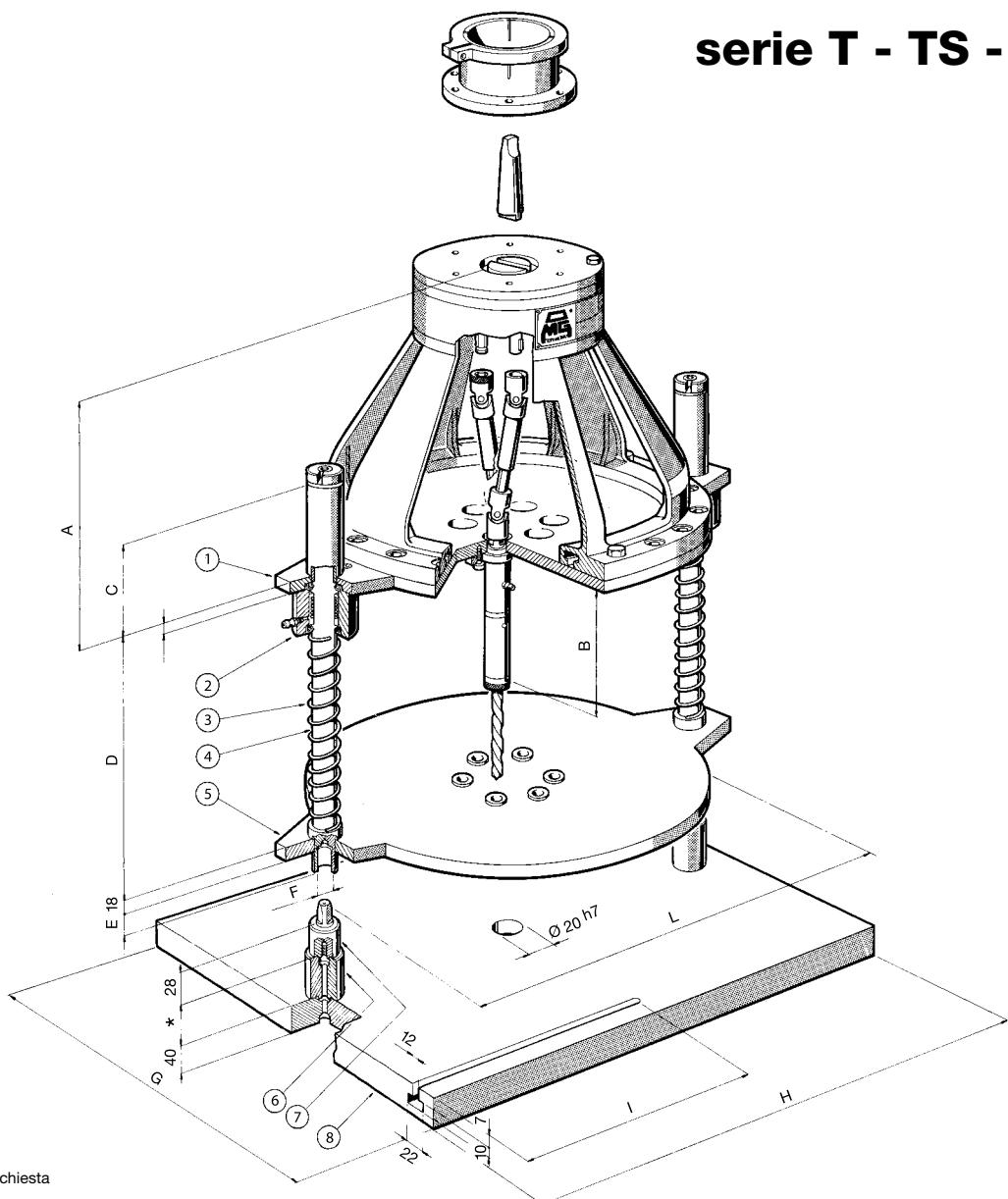
Modello testa head type	A	B	C	D	E	F	G	1 supporto di guida guide bush	2 molla spring	3 colonna column	4 base base
T4	205	91,5	76			280		076123	076126	076120	076081
T7	205	101,5	76	500		350					076082
T10	236	109	94,5			404					076083
T12	260	172				454					076084
TS12	283	172				542					076088
T15	272	175				492					076085
TS15	282	175				552					076089
T18	293	185				540					076086
TS18	299	85				582					076090
T22	317	185				540					076087
TS22	317	185				582					076091
TL20/4	237	91,5	76								
TL20/6	237	101,5	76	500		400	300	076123	076126	076120	076092
TL20/8	237	109	94,5								
TL40/12	290	175				604	350	076133	076136	076130	076093
TL40/16	290	185									
TL40/22	318	185									
TL60/12	290	175				804	450	076133	076136	076130	076094
TL60/16	290	185									
TL60/22	318	185									
TR2/12	290	175				548					076095
TR2/16	290	185									
TR5/12	290	175						076133	076136	076130	076096
TR5/16	290	185				629					



# attrezzature per teste multiple

## *multispindle heads equipment*

**serie T - TS - TL - TR**



\* a richiesta

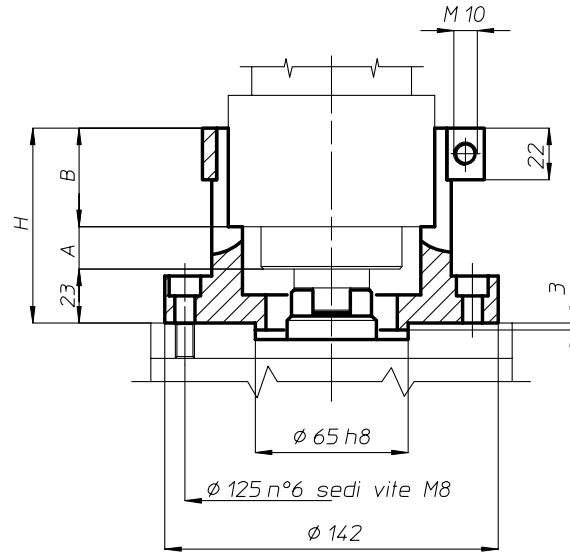
Modello testa head type	A	B		C	D	E	$\varnothing Fh^7$	G	H	I	L	1	2	3	4	5	6	7	8
		DIN 55058	Pinza ER									flangia fissa fixed plate	cartuccia di guida guide bush	molla spring	colonna column	maschera drilling jig	distanziale spacer	puntale push-rod	base base
T4	205	91,5	76	70	280	22	10	250	500	300	280	076001	076122	076126	076121	076051	-	076081	
T7	205	101,5	76					350			350	076002			076052		076127	076082	
T10	236	109	94,5					404			404	076003			076053			076083	
T12	260	172						454			454	076004			076054			076084	
TS12	283	172						542			542	076005			076055			076085	
T15	272	175						492			492	076006			076056			076086	
TS15	282	175						552			552	076007			076057			076087	
T18	293	185						540			540	076008			076058			076088	
TS18	299	185						582			582	076009			076059			076089	
T22	317	185						540			540	076010			076060			076090	
TS22	317	185						582			582	076011			076061			076091	
TL20/4	237	91,5	76	70	280	22	10	250	500	300	400	076012	076122	076126	076121	076062	-	076127	076092
TL20/6	237	101,5	76								400	076012			076063				
TL20/8	237	109	94,5									076013			076064			076093	
TL40/12	290	175						650	350	604		076013			076064				
TL40/16	290	185									650			076063			076094		
TL40/22	318	185										076132			076132				
TL60/12	290	175						850	450	804		076014			076064			076095	
TL60/16	290	185									850			076064			076137		
TL60/22	318	185										076132			076132				
TR2/12	290	175						650	350	548		076015			076065				
TR2/16	290	185									650			076065			076096		
TR5/12	290	175										076016			076066				
TR5/16	290	185													076066				

# Attacco Cono Morse trascinatore

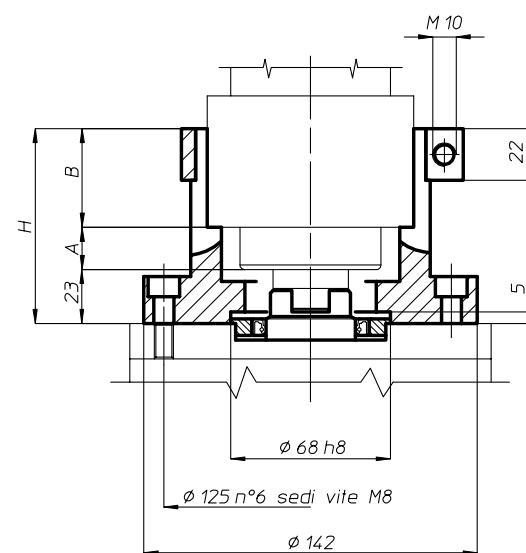
## Morse Taper with driving dog

**T4 - T7 - T10 - TL20...**

**Versione standard**  
Standard version

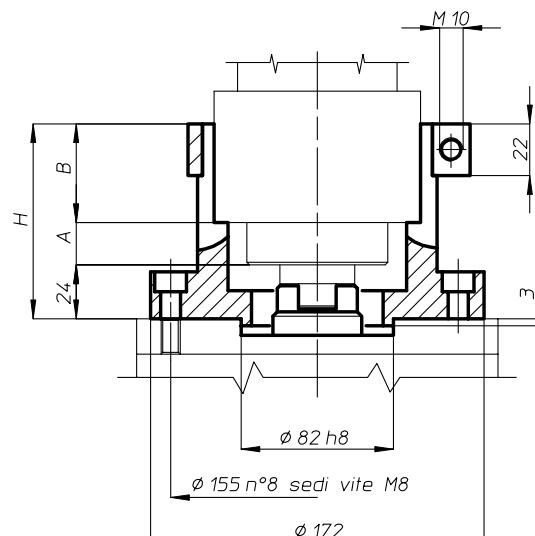


**Solo versione orizzontale**  
For horizontal use only

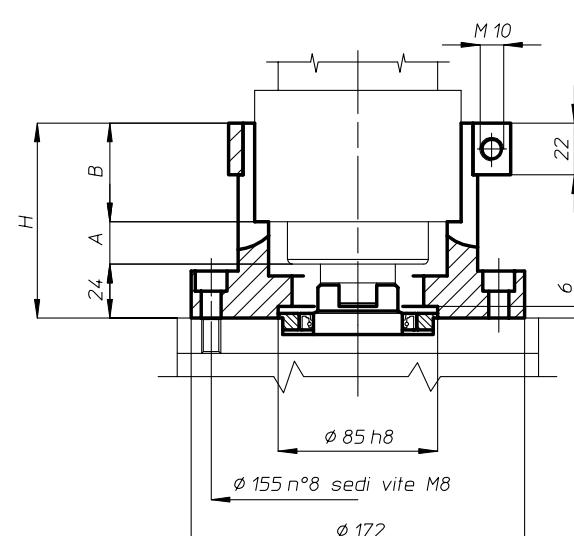


**T12 - T15 - T18 - T22 - TL40... - TL60... - TR2... - TR5...**

**Versione standard**  
Standard version



**Solo versione orizzontale**  
For horizontal use only



**note**  
**notes**

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**BAH**

**TA.CP**

**MO**

**HT**

**VH**

**TSI/TSX**

**T**

**MT-TC-TC3**

**Accessori**  
**Accessories**

**Appendice tecnica**  
**Technical supplement**

